

PRACTICE EXAM 11: ASE L3

SIMULATION (45 Questions)

1. Two technicians are discussing arc-flash PPE requirements for hybrid HV service. Technician A says appropriate face shields and arc-rated clothing are required when working on or near energized HV components. Technician B says standard safety glasses are sufficient since hybrid HV systems are DC only and do not produce arc flash. Who is correct?

- A. Technician A only is correct on hybrid arc-flash PPE requirements during high-voltage service work
- B. Technician B only is correct on hybrid arc-flash PPE requirements during high-voltage service work
- C. Both Technician A and Technician B are correct on PPE for hybrid HV system service procedures
- D. Neither Technician A nor Technician B is correct on PPE for hybrid HV system service procedures

2. A lithium-ion HV battery pack uses active cell balancing rather than passive cell balancing. What is the primary advantage of active cell balancing over passive bleed-resistor balancing in this application?

- A. Active balancing requires significantly less wiring than passive balancing systems do in installation
- B. Active balancing operates only during charging events while passive balancing operates continuously
- C. Active balancing transfers charge between cells which improves efficiency over passive bleed methods
- D. Active balancing eliminates the need for individual cell voltage sensing in the pack management module

3. A permanent magnet synchronous motor (PMSM) is used in many hybrid drive applications. Compared to an AC induction motor of similar power output, what is one key characteristic of a PMSM drive motor?

- A. PMSM motors do not require any inverter to operate efficiently in hybrid vehicle drive applications
- B. PMSM motors typically offer higher efficiency at low operating speeds than induction motors do
- C. PMSM motors require slip rings and carbon brushes to deliver current to the spinning rotor assembly

D. PMSM motors operate using only DC current through both the stator windings and rotor circuits

4. A hybrid inverter contains gate driver circuits that control the switching of the IGBT modules. If a gate driver fails on one IGBT, what symptom is most likely to occur during motor operation?

A. The HV battery voltage will drop instantly to zero across the entire main HV bus and stay there

B. The DC-DC converter output will rise above 14V due to the inverter entering a protection mode

C. The cooling system will overheat the inverter due to dramatically increased switching frequency

D. Asymmetric motor current with possible torque ripple and inverter-related DTCs being set by inverter

5. A heat pump A/C system on an EV uses a four-way reversing valve to switch between heating and cooling modes. Where in the refrigerant circuit is this reversing valve typically installed for proper system operation?

A. Between the evaporator outlet and the receiver/drier inlet on the low-pressure side of the system

B. Between the high-pressure service port and the condenser inlet on the discharge side of the system

C. Between the compressor discharge and the indoor and outdoor heat exchangers in the system circuit

D. Between the expansion valve and the evaporator on the low-pressure suction side of the system loop

6. A hybrid vehicle's HV system uses a removable service plug or service disconnect for de-energization. After removing this plug, what is the next required step in the HV de-energization procedure?

A. Wait the manufacturer-specified time period for capacitor discharge before any voltage measurement

B. Disconnect the 12V auxiliary battery negative terminal cable from the battery negative post immediately

C. Test the HV bus voltage immediately with a CAT III multimeter to verify electrical isolation now

D. Remove the HV battery cover panel to access the main HV contactor assembly directly for inspection

7. A hybrid vehicle's HV battery pack uses a contactor coil that operates from 12V auxiliary battery power. If the 12V auxiliary battery is fully discharged but the HV battery shows full charge, what is the most likely vehicle behavior?

- A. The vehicle will operate normally because HV battery power alone is sufficient for all vehicle functions
- B. The vehicle will operate but with reduced power because the main contactor is only partially closed
- C. The DC-DC converter will activate automatically to provide 12V power to the contactor coil for startup
- D. The vehicle will not start because the main contactor cannot close without 12V power being available

8. A Toyota Hybrid Synergy Drive transaxle has been removed from the vehicle for service. The technician needs to identify MG1 versus MG2 within the transaxle assembly. What is the most common physical distinction between MG1 and MG2 in HSD transaxles?

- A. MG1 is physically larger than MG2 because it provides primary propulsion torque to the drive wheels
- B. MG2 is physically larger than MG1 because it provides primary propulsion torque to the drive wheels
- C. MG1 and MG2 are physically identical units with rotor and stator components fully interchangeable
- D. MG1 has slip rings while MG2 uses a brushless design integrated into its rotor assembly construction

9. A boost converter on a hybrid vehicle increases the HV battery voltage from approximately 200V up to as high as 650V for the drive motor. What is the typical operating principle of this boost converter circuit?

- A. The converter uses a step-up transformer with iron core to magnetically increase the input voltage level
- B. The converter uses a voltage multiplier with capacitor stages to incrementally raise the input voltage
- C. The converter uses an inductor that stores and releases energy through controlled IGBT switching cycles
- D. The converter uses a rotating dynamo with mechanical drive coupling to provide a higher output voltage

10. An electric A/C compressor is mounted directly to the HV bus and receives three-phase AC from a dedicated inverter section. If the technician needs to replace this compressor, which special service consideration is the most critical to address before beginning removal?

- A. The compressor must be primed with refrigerant before installation to ensure proper operation at startup

- B. The compressor mounting bolts must use anti-seize compound on all threaded fasteners during installation
- C. The compressor housing must be at room temperature before installation in the vehicle drive bay area
- D. The HV system must be properly de-energized before disconnecting the compressor power input cables

11. A hybrid vehicle's 12V battery is being load tested with a carbon pile tester. The 12V battery is mounted in the trunk compartment area away from the engine bay. What special consideration applies to load testing this battery in this enclosed mounting location?

- A. Adequate ventilation must be ensured because lead-acid batteries can release hydrogen gas during testing
- B. The 12V battery in a trunk-mounted location requires testing only with the vehicle's own scan tool function
- C. AGM batteries should not be load-tested using a carbon pile tester at any time during service procedures
- D. The HV battery must be fully disconnected before any load testing is performed on the 12V battery

12. A NiMH hybrid battery pack is being conditioned through a dealer-level service tool. The procedure typically involves what sequence of charge and discharge events to recover usable pack capacity?

- A. A single fast charge to maximum capacity followed by immediate full discharge to zero state of charge
- B. Repeated controlled discharge to a low SOC followed by controlled full charge cycles to rebalance pack
- C. A continuous trickle charge at low current for 24 hours without any discharge between the charge cycles
- D. Alternating positive and negative voltage applied at high frequency to electrochemically reset all cells

13. A hybrid vehicle's HV system is being inspected during routine service. The technician finds the orange HV cable shielding partially separated from the cable termination at one connector. What is the most appropriate action to take in response to this finding?

- A. Apply electrical tape to reinforce the shielding and continue using the vehicle until next service visit
- B. Use heat shrink tubing over the damaged area to restore mechanical integrity to the cable assembly

- C. Inject dielectric grease into the connector to prevent moisture intrusion at the cable termination point
- D. Replace the entire HV cable assembly because field repair of HV cables is not permitted by manufacturers

14. A lithium-ion HV battery cell has a nominal voltage of 3.7V and a capacity rating of 50 Ah. What is the approximate energy content of this single cell expressed in watt-hours at nominal voltage?

- A. 100 watt-hours of energy storage capacity per cell at nominal voltage rating during normal operation
- B. 135 watt-hours of energy storage capacity per cell at nominal voltage rating during normal operation
- C. 185 watt-hours of energy storage capacity per cell at nominal voltage rating during normal operation
- D. 250 watt-hours of energy storage capacity per cell at nominal voltage rating during normal operation

15. A hybrid drive motor uses laminated steel stator cores constructed from thin steel sheets bonded together. What is the primary purpose of laminating the stator core rather than using a single solid steel block?

- A. Lamination reduces eddy current losses in the stator core during AC magnetic field changes within motor
- B. Lamination provides additional structural strength to resist mechanical vibration from motor operation
- C. Lamination allows the stator core to flex slightly during high-torque events without cracking failure
- D. Lamination provides electrical isolation between the stator windings and the metal motor housing assembly

16. A hybrid vehicle's electric water pump is used to circulate coolant through the inverter and motor cooling loops. The pump is controlled by the hybrid control module via a PWM signal. If the PWM control signal becomes intermittent during operation, what symptom is most likely to occur?

- A. The pump will spin continuously at maximum speed regardless of measured system temperature condition
- B. The pump speed will fluctuate erratically possibly causing inconsistent cooling of system components
- C. The pump will not operate at all setting a coolant flow related DTC in the control module immediately

D. The pump will spin in reverse direction causing coolant to flow backward through the cooling loop

17. A hybrid vehicle's DC-DC converter has output terminals that connect to the 12V auxiliary battery through heavy gauge wire. The converter also has a smaller "sense" wire that connects directly to the 12V battery positive post. What is the function of this sense wire?

- A. Provides backup voltage to operate the converter when the main output wire develops an open circuit
- B. Allows the converter to detect a disconnected 12V battery condition and shut down operation safely
- C. Routes 12V power to the hybrid control module during specific operating conditions of the vehicle
- D. Allows the converter to measure 12V battery voltage directly and compensate for voltage drop in wire

18. A hybrid vehicle's electric A/C compressor produces less cooling than expected at the dashboard vents. The compressor is receiving the correct three-phase voltage and frequency from the inverter section. Refrigerant charge has been verified correct. What is the most likely cause of the reduced cooling output?

- A. Failed compressor speed sensor giving incorrect feedback to the hybrid control module during operation
- B. Restricted condenser airflow causing high head pressure and reduced compressor efficiency during cooling
- C. Internal compressor mechanical wear reducing pumping efficiency despite normal motor operation parameters
- D. Failed evaporator temperature sensor causing the system to operate at incorrect setpoints throughout cycle

19. Two technicians are discussing high-voltage interlock loop (HVIL) systems on hybrid vehicles. Technician A says the HVIL connects in series through all major HV components and HV connectors throughout the vehicle. Technician B says the HVIL operates only on certain HV components but not on all of them. Who is correct?

- A. Technician A only is correct on the HVIL system architecture used in modern hybrid vehicles today
- B. Technician B only is correct on the HVIL system architecture used in modern hybrid vehicles today
- C. Both Technician A and Technician B are correct on HVIL system architecture used in hybrid vehicles

D. Neither Technician A nor Technician B is correct on HVIL system architecture used in hybrid vehicles

20. A lithium-ion HV battery pack has experienced consistent capacity loss over time. After three years of service, the measured pack capacity is approximately 80% of original capacity. Which mechanism most likely accounts for this gradual capacity loss in normal service?

- A. Manufacturing defects in the cells that progressively develop over the service period of the battery
- B. Solid electrolyte interphase (SEI) layer growth on the anode that gradually consumes available lithium
- C. Contamination of the electrolyte by moisture intrusion from environmental humidity during service
- D. Mechanical damage to the cells from vibration and impact during normal vehicle driving conditions

21. A hybrid drive motor's three-phase windings are tested using a low-resistance ohmmeter. The technician records readings between phases as: U-V = 0.18 Ω , V-W = 0.50 Ω , U-W = 0.32 Ω . What does this asymmetric resistance pattern indicate?

- A. All three phase windings have shorted together at the neutral connection point inside the motor housing
- B. The motor is wye-connected and is operating normally within the expected resistance tolerance for design
- C. One or more phase windings have either shorted turns or partial open conditions internally in the stator
- D. The motor windings have all opened completely and the motor cannot be repaired through any service work

22. A hybrid vehicle uses an integrated onboard charger for plug-in operation that converts AC line voltage to DC HV battery voltage. The charger contains a power factor correction (PFC) stage at its input. What is the primary purpose of this PFC stage?

- A. Boost charging voltage above grid line voltage to enable faster charging cycles during vehicle charging
- B. Convert single-phase AC line input to three-phase AC for compatibility with the HV battery management
- C. Provide electrical isolation between the AC line input and the HV battery for occupant safety purposes
- D. Reduce reactive current draw from the grid to match utility power factor requirements for AC charging

23. A hybrid vehicle is being prepared for service that requires HV system de-energization and several hours of work. The technician notes that the previous owner replaced the original OEM 12V battery with a smaller AGM unit. What concern exists with this modification during HV service work?

- A. The smaller 12V battery will increase fuel economy due to reduced parasitic weight in the vehicle
- B. The smaller 12V battery may not maintain power to critical modules during extended service work events
- C. The smaller 12V battery will require less charging from the DC-DC converter overall during operation
- D. The smaller 12V battery has no effect on hybrid system service procedure or normal vehicle operation

24. A hybrid vehicle's HV battery pack is being inspected after a customer reports reduced regenerative braking performance. The scan tool shows the battery state of charge is consistently between 85% and 92%. What does this elevated SOC range indicate about the system?

- A. The pack is being maintained at high SOC reducing the available capacity to accept regenerative energy
- B. The pack capacity has decreased so the BMM is artificially showing higher SOC values to the user display
- C. The DC-DC converter is overcharging the pack causing the BMM to read incorrect SOC values incorrectly
- D. The HV battery cooling system is failing causing the pack to be overheated during normal operation cycles

25. A hybrid drive motor uses a resolver for rotor position sensing. The resolver outputs sine and cosine analog signals based on rotor angular position. What is the typical excitation signal frequency applied to the resolver primary winding?

- A. DC excitation at battery voltage applied through a resistor to the primary winding always during operation
- B. Pulsed DC at 100 Hz applied through the resolver coupling and detection circuitry to operate the sensor
- C. AC excitation typically in the range of 5 to 10 kHz applied to the resolver primary winding continuously
- D. AC excitation at 60 Hz line frequency provided by the inverter through a step-down transformer for sensor

26. A hybrid vehicle's regenerative braking system uses both a pedal stroke sensor and a brake pressure sensor as inputs to the brake control module. If the stroke sensor signal becomes intermittent during driving, what symptom is most likely to occur?

- A. The system will lose all braking capability requiring immediate vehicle service center support without delay
- B. The friction brakes will apply at full force immediately upon any brake pedal touch from the driver foot
- C. The regenerative braking force will increase to maximum at all times to compensate for the lost sensor input
- D. The system may default to friction-only braking with inconsistent pedal feel during deceleration events

27. A lithium-ion HV battery pack's coolant system requires bleeding after the technician services a coolant leak. The technician follows the OEM bleeding procedure carefully, but the cooling system continues to set "Battery Temperature High" DTCs during driving. What additional step may be required to resolve this fault?

- A. Run the vehicle in EV-only mode at slow speeds for 30 minutes to circulate the new coolant through the loop
- B. Verify the battery coolant pump is operating at correct speed and flow rate using a scan tool diagnostic test
- C. Drain and refill the cooling system three times to ensure complete contamination removal occurs from the loop
- D. Replace the entire battery cooling system including the radiator if the codes continue to persist after bleeding

28. A hybrid vehicle equipped with a 12V auxiliary battery experiences a no-start condition. The dashboard displays warning lights at key-on but the vehicle does not enter READY mode. The 12V battery measures 8.2V at the terminals. What is the most likely cause of the no-start condition?

- A. The 12V battery voltage is too low to support normal hybrid system startup sequencing procedures correctly
- B. The HV battery has experienced complete discharge requiring an extensive jump-start procedure to recover

- C. The smart key has lost its internal battery preventing the vehicle from authenticating the user identity
- D. The hybrid control module has failed and requires immediate replacement to restore vehicle operation function

29. A hybrid inverter's IGBT modules are typically configured as three half-bridge circuits to drive a three-phase motor. How many IGBT switches does a standard hybrid drive inverter contain to drive the three-phase motor?

- A. Three IGBT switches with each switch controlling one motor phase output to the corresponding stator winding
- B. Four IGBT switches arranged as an H-bridge with center-tap connection to the motor winding neutral point
- C. Six IGBT switches arranged as three half-bridges providing three-phase AC output to the drive motor windings
- D. Twelve IGBT switches arranged in a full-wave rectifier configuration for the AC output stage of the inverter

30. A hybrid vehicle's heat pump A/C system performs poorly in heating mode at outside ambient temperatures near 0°F (-18°C). The customer wants improved heating performance at low temperatures. What system upgrade is most likely to address this concern?

- A. Increasing the refrigerant charge above OEM specification to improve heating capacity at low temperatures
- B. Installing a larger condenser unit at the front of the vehicle to increase heat exchange area for heating
- C. Replacing the electric A/C compressor with a larger displacement unit for greater output at low temperatures
- D. Adding a supplemental PTC electric heater to provide cabin heat at very low ambient operating temperatures

31. A hybrid vehicle's HV battery pack is being load tested with a special test fixture in the shop. During the test, the pack delivers 40 kW of continuous power to the test load. If the pack voltage averages 320V during the test, what is the approximate current draw from the pack?

- A. 125 amperes of continuous current draw from the HV battery pack during the load test conditions
- B. 165 amperes of continuous current draw from the HV battery pack during the load test conditions
- C. 200 amperes of continuous current draw from the HV battery pack during the load test conditions
- D. 280 amperes of continuous current draw from the HV battery pack during the load test conditions

32. A hybrid drive motor uses an interior permanent magnet (IPM) rotor design with magnets embedded inside the rotor laminations rather than surface-mounted on the outside of the rotor. What is the primary advantage of the IPM design over a surface-mounted magnet (SPM) design?

- A. IPM rotors operate at significantly lower temperatures than surface-mounted magnet rotor designs during use
- B. IPM rotors allow higher rotational speeds without risk of magnet detachment from the rotor at high RPM
- C. IPM rotors require simpler manufacturing processes reducing overall motor production cost in volume work
- D. IPM rotors eliminate the need for a rotor position sensor at all motor operating speeds and load conditions

33. A hybrid vehicle's boost converter shares cooling with the inverter assembly in a combined power electronics module. If the converter develops an internal short between the inductor winding and the case ground, what is the most likely effect on hybrid system operation?

- A. The boost converter will operate normally because internal shorts are designed to be fail-safe by the OEM
- B. The 12V auxiliary battery voltage will rise above 14V due to back-feed from the boost converter circuit
- C. HV system isolation faults will be set as current leaks from the converter circuit to chassis ground path
- D. The DC-DC converter will increase its output voltage to compensate for the boost converter fault condition

34. A hybrid vehicle's HV battery pack uses internal fuses for cell-string protection in case of an internal fault. If one of these internal fuses opens due to a fault condition, what symptom is most likely to develop during vehicle operation?

- A. The pack will continue to operate with reduced capacity but no DTCs will be set immediately during use
- B. The pack will overcharge in the affected section requiring immediate replacement of the section assembly
- C. The pack will require only a battery management module software reset to restore normal operation function
- D. The pack will likely show internal voltage imbalance and possible inability to deliver full power as designed

35. A Toyota Hybrid Synergy Drive transaxle's MG2 motor connects to the planetary ring gear of the power-split device. During heavy regenerative braking, what is the primary role of MG2 in the hybrid system?

- A. MG2 acts as a generator converting kinetic energy from the wheels into electrical energy for the HV battery
- B. MG2 acts as a motor providing additional reverse torque to slow the vehicle during heavy braking events
- C. MG2 spins freely with no electrical input or output while the friction brakes apply most of the braking force
- D. MG2 connects to MG1 through a mechanical clutch to generate power from the spinning rotating components

36. A hybrid vehicle's HV bus uses film capacitors rather than electrolytic capacitors for DC bus filtering at the inverter input. Why are film capacitors preferred for this high-power filtering application in hybrid vehicles?

- A. Film capacitors have higher capacitance per unit volume than electrolytic capacitor designs of the same rating
- B. Film capacitors have longer service life and better high-current ripple performance than electrolytic capacitors
- C. Film capacitors do not require any DC bus filtering during normal hybrid operation modes for the inverter
- D. Film capacitors generate higher voltage output for better motor performance under load during acceleration

37. A hybrid vehicle's electric A/C compressor has been replaced. Before charging the system with refrigerant, the technician notes the new compressor came pre-filled with a specific oil charge. The system also retained some oil in the condenser, evaporator, and connecting lines. What is the correct oil management procedure?

- A. Add the full original system oil charge to the new compressor before any installation begins in the vehicle
- B. Drain all oil from the new compressor and add only the calculated residual oil amount from system components
- C. Account for residual oil remaining in the system and adjust the new compressor oil charge accordingly
- D. No oil adjustment is required because the new compressor contains the correct oil amount from the factory

38. A hybrid vehicle technician is documenting an HV repair procedure. After completing the HV repair, the technician must verify proper HV system isolation before returning the vehicle to customer service. What test is most appropriate for this verification procedure?

- A. Insulation resistance test using a megohmmeter at 500V DC between the HV bus and chassis ground point
- B. Continuity test using an ohmmeter on the lowest resistance scale between the HV bus and chassis ground
- C. Voltage test using a multimeter set to DC volts between the HV bus and chassis ground reference point
- D. Capacitance test using a capacitance meter between the HV bus terminal and chassis ground reference point

39. A hybrid vehicle's HV battery pack uses bus bars to connect individual modules in series throughout the pack assembly. The technician finds significant corrosion buildup on one bus bar connection point. What is the most likely consequence if this corrosion is not addressed during the current service visit?

- A. The corrosion will self-clean during normal operation through the high current flow through the connection
- B. The high-resistance connection will overheat under load and possibly damage adjacent battery module assemblies

C. The corrosion has no effect on hybrid operation as long as the affected modules show normal voltage readings

D. The corrosion will increase pack capacity by reducing the effective internal resistance overall of the pack

40. A hybrid vehicle's electric power steering motor is failing intermittently during driving. The technician suspects a wiring issue rather than a motor failure based on the symptoms. Which test method is most appropriate for diagnosing an intermittent EPS motor issue caused by wiring?

A. Replace the EPS motor with a new unit and observe whether the intermittent failure recurs in customer service

B. Reprogram the EPS control module with the latest software calibration and observe the resulting vehicle behavior

C. Disconnect the EPS motor connector and operate the vehicle to confirm the motor itself is the issue at fault

D. Use a scan tool data list to monitor EPS parameters while wiggle-testing the harness and connectors physically

41. A lithium-ion HV battery pack uses a coolant heater for cold-weather operation before charging or driving. The heater receives power from the HV bus when activated. If this battery heater fails open, what is the most likely effect during cold-weather charging operation?

A. The pack will charge normally with no impact on charging performance or pack longevity in cold conditions

B. The pack will overheat during charging due to inability to regulate temperature properly without the heater

C. The pack will charge at a reduced rate until cells warm naturally during the charging process from heat

D. The pack will refuse to accept any charge until the battery heater is fully repaired or replaced by the technician

42. A NiMH hybrid battery pack is being inspected for end-of-life condition by the service technician. Which combination of symptoms most clearly indicates the pack has reached true end-of-life and requires replacement rather than service?

- A. Significantly elevated internal resistance combined with reduced capacity and frequent imbalance DTCs from BMM
- B. Slight reduction in fuel economy with no other symptoms or DTCs stored in the hybrid control module memory
- C. Single cell voltage variation that can be addressed through cell-level conditioning service procedures by dealer
- D. Normal pack voltage at rest with slightly increased engine run time during normal driving cycles in service

43. A hybrid vehicle's inverter is being tested for proper PWM output to the motor. The technician uses an oscilloscope with HV isolation probes to view the inverter output waveform. What waveform should the technician expect to see at the inverter output terminals during operation?

- A. Pure sinusoidal AC waveform with no high-frequency switching content visible on the oscilloscope display
- B. Pulsed waveform with high-frequency PWM switching that averages to a sinusoidal output current to the motor
- C. Square wave switching at a fixed frequency with no variation regardless of motor speed or commanded torque
- D. DC voltage with periodic dropouts to zero as the inverter cycles through its switching states during operation

44. A hybrid vehicle uses both a CAN bus and a dedicated HV battery communication protocol between modules. If the HV battery communication channel is lost during driving, what is the most likely immediate effect on vehicle operation?

- A. The vehicle will continue to operate normally because the CAN bus provides full redundancy for all HV data
- B. The vehicle will lose only the climate control functions because HV battery data is not safety critical content
- C. The DC-DC converter will increase its output voltage to compensate for the lost HV battery communication data
- D. The vehicle will enter a fail-safe mode possibly preventing READY mode entry and any further HV operation

45. A hybrid drive motor's stator includes a temperature sensor used by the inverter for thermal protection and current derating. The sensor is typically a thermistor type. What is the most common type of thermistor used in this application?

- A. Positive temperature coefficient (PTC) thermistor that increases resistance with rising temperature during use
- B. Linear temperature coefficient (LTC) thermistor with proportional resistance change to temperature variation
- C. Negative temperature coefficient (NTC) thermistor that decreases resistance with rising temperature during use
- D. Bimetallic strip thermistor that opens at a fixed temperature threshold during overheating events in the motor

FULL ANSWER KEY WITH EXPLANATIONS – PRACTICE EXAM 11

1. A — Arc-flash hazards exist on hybrid HV systems despite the DC nature of the battery, because any switching, short circuit, or live-work event can release destructive arc energy. Arc-rated clothing and face shields protect against severe burns and eye injury during energized work. NFPA 70E and OEM service guidelines require this PPE for any work on or near energized HV components.

2. C — Active cell balancing uses DC-DC converters or switched-capacitor circuits to transfer energy from high-voltage cells to low-voltage cells. This is more efficient than passive balancing, which dissipates excess charge as heat through bleed resistors. Active balancing recovers more usable pack capacity and works during both charging and at rest.

3. B — PMSMs use rare-earth permanent magnets in the rotor to produce strong magnetic flux without rotor excitation current. This eliminates rotor I²R losses that induction motors must accept to magnetize their rotors, giving PMSMs higher efficiency at low and partial loads. This advantage is significant in typical hybrid driving cycles that operate mostly at low to moderate loads.

4. D — The gate driver provides the high-current pulses required to switch the IGBT cleanly between on and off states. A failed driver causes one IGBT to switch slowly, not switch at all, or remain partially on, producing asymmetric phase current to the motor. The result is torque ripple, motor vibration, and inverter-related DTCs flagging the irregular phase output.

5. C — The four-way reversing valve is installed downstream of the compressor discharge so that high-pressure refrigerant can be routed to either the indoor or outdoor heat exchanger depending on mode. This

valve location allows a single component to swap the roles of evaporator and condenser between heating and cooling. It is the central switching element of any heat pump refrigerant circuit.

6. A — Removing the service plug isolates the battery but leaves the inverter and converter capacitors charged to lethal voltage levels. Manufacturer-specified wait times allow internal bleed resistors to discharge these capacitors safely before any HV contact. Verification of zero voltage cannot be performed safely until this discharge time has elapsed.

7. D — The main HV contactors are electromagnetically held closed by coils energized from the 12V auxiliary system. Without 12V power, the coils cannot energize, the contactors remain open, and no HV current can flow from the battery to the rest of the system. The vehicle will not start regardless of HV battery state of charge.

8. B — In Toyota Hybrid Synergy Drive, MG2 connects to the planetary ring gear and provides primary propulsion torque to the wheels. MG1 is smaller because it primarily controls engine speed and acts as a generator. The size difference between the two units is easily visible during transaxle disassembly and is the most reliable identifier.

9. C — A boost converter stores energy in an inductor when the IGBT switches on, then releases that stored energy at a higher voltage through a diode when the IGBT switches off. By controlling the IGBT duty cycle, the converter regulates the output voltage step-up ratio precisely. This is a switched-mode topology, not a transformer-based one.

10. D — The compressor is directly connected to the HV bus and carries lethal voltage during operation, so the HV system must be properly de-energized before disconnecting any compressor power leads. Without de-energization, the technician risks electrocution and equipment damage from arc faults. Electrical safety supersedes any mechanical or thermal installation consideration.

11. A — Lead-acid and AGM batteries can release hydrogen gas during heavy load testing or charging, and hydrogen is explosive at concentrations above 4% in air. Trunk-mounted batteries sit in an enclosed space with reduced air movement, so ventilation must be ensured before high-current testing. Failure to ventilate creates a real explosion risk in confined cargo areas.

12. B — NiMH conditioning relies on repeated controlled deep-discharge and full-charge cycles to allow weaker cells to recover their working capacity. The procedure exercises each cell through its full operating range, restoring lost capacity from memory effect and cell-to-cell imbalance. A single fast charge or trickle charge cannot recondition the chemistry effectively.

13. D — Manufacturers prohibit field repair of HV cables because the orange jacket provides specific shielding, dielectric strength, and EMI performance that splices and tape cannot replicate. Any compromise of the cable creates a shock hazard and EMI source. Damaged HV cables must be replaced as complete assemblies with their connectors and shielding intact.

14. C — Energy in watt-hours equals voltage multiplied by amp-hours, so $3.7V \times 50Ah = 185 Wh$. This is the standard calculation used to compare battery cells of different chemistries and form factors. Pack-level energy is the cell energy multiplied by the number of cells.

15. A — Lamination interrupts the continuous metal path inside the stator core, breaking up the circulating eddy currents that would otherwise be induced by changing AC magnetic fields. Each thin sheet is insulated from its neighbors with a thin oxide or varnish coating. Reducing eddy current losses reduces heat generation and improves overall motor efficiency.

16. B — A PWM signal controls pump speed by varying the on-time of each switching cycle, and an intermittent signal produces unpredictable speed variation as the controller loses the commanded duty cycle. The resulting flow fluctuation can trigger flow-related DTCs and inconsistent cooling of the inverter and motor. The pump itself is healthy but cannot follow the broken command signal.

17. D — The sense wire is a low-current reference that allows the DC-DC converter to measure the actual voltage at the 12V battery post rather than at its own output terminals. By compensating for voltage drop across the main power wire, the converter maintains accurate regulation at the battery. This is the same principle used in remote sensing of laboratory power supplies.

18. C — When both the electrical input and refrigerant charge are confirmed correct, the remaining variable is the compressor's mechanical pumping capability. Worn scroll surfaces, internal leakage, or worn valves reduce volumetric efficiency without affecting motor operation. The compressor cannot deliver the expected mass flow despite spinning normally.

19. A — The HVIL is a series safety circuit that runs through every major HV component and connector in the vehicle. Any disconnected service connector, opened cover, or broken interlock wire breaks the loop, signaling the control module to open the main contactors immediately. This series architecture ensures every HV access point is monitored simultaneously.

20. B — The solid electrolyte interphase layer forms on the anode during the first charge cycle and continues to grow slowly throughout the cell's service life. SEI growth consumes lithium ions that would otherwise be available for cycling, gradually reducing accessible capacity. This is the dominant aging mechanism in lithium-ion cells under normal operating conditions.

21. C — Healthy three-phase windings produce balanced phase-to-phase readings because the windings are symmetrical. The reported asymmetric pattern (0.18, 0.50, 0.32 Ω) indicates one or more windings have shorted turns, partial opens, or other internal damage that has changed their effective resistance. Balanced windings would all read within tight tolerance of each other.

22. D — Power factor correction reshapes the input current to follow the AC voltage waveform sinusoidally and in phase. Without PFC, the rectifier draws current in narrow high-amplitude pulses that create harmonics and reactive power the utility considers wasteful. PFC compliance is required by grid standards and EVSE regulations to limit grid disturbance.

23. B — A smaller 12V battery has less reserve capacity to power modules during extended service work when the engine is not running. Module voltage drop during long key-on procedures can cause communication loss, lost adaptive learning, or interrupted reprogramming events. The original-spec battery is sized for the vehicle's full electrical load during service conditions.

- 24. A** — Regenerative braking requires available capacity in the HV battery to absorb the captured energy. With SOC consistently between 85% and 92%, the battery has very little headroom, and the system reduces or eliminates regen to protect the cells from overcharge. The high SOC range directly causes the reduced regen performance.
- 25. C** — Resolvers operate by exciting the stator with a high-frequency AC signal, then measuring the magnitude and phase of the sine and cosine signals returning from the rotor. The 5–10 kHz excitation frequency is high enough to provide responsive position updates and low enough to avoid excessive losses. This is the industry-standard excitation range for automotive resolvers.
- 26. D** — When the stroke sensor signal becomes unreliable, the brake control module cannot accurately blend regenerative and friction braking. The fail-safe response is to default to friction-only braking, which can produce inconsistent pedal feel as regen contribution disappears unpredictably. This is a safe failure mode that maintains braking capability while losing efficiency.
- 27. B** — Battery cooling DTCs after a coolant service indicate the system is not getting adequate flow even though coolant level is correct. The most direct next step is to verify the coolant pump is operating at commanded speed and producing the expected flow rate. A failing pump can mimic an air-lock condition and is easy to confirm through a scan tool diagnostic test.
- 28. A** — Hybrid control modules require approximately 10.5 to 11 volts minimum to operate reliably during the startup sequence. At 8.2V, modules cannot complete their startup checks, cannot energize the HV contactor coil, and cannot enter READY mode. Charging or replacing the 12V battery is the first step in resolving the no-start condition.
- 29. C** — Three-phase voltage-source inverters use six IGBTs arranged in three half-bridge legs, with one upper and one lower IGBT per phase. This topology generates three-phase AC output by alternately switching the upper and lower IGBT of each leg. It is the standard configuration for all hybrid drive inverters and EV traction inverters.
- 30. D** — Heat pump efficiency drops significantly at very low ambient temperatures because there is less heat energy available in cold outside air to extract. Supplemental PTC heaters use resistive heating to provide cabin warmth independent of the refrigerant cycle. The combination ensures the cabin reaches comfortable temperature even when heat pump output is limited.
- 31. A** — Current equals power divided by voltage, so $40,000\text{W} \div 320\text{V} = 125\text{A}$. This calculation gives the average DC current the pack must deliver to maintain 40 kW output at that voltage level. Higher pack voltage reduces current draw for the same power output.
- 32. B** — IPM rotors mechanically capture the magnets inside the rotor laminations, preventing centrifugal forces from detaching them at high RPM. This allows much higher rotational speeds than surface-mounted magnet designs, which rely on bonding alone to retain the magnets. Higher RPM capability enables more power from the same motor size.
- 33. C** — A short between the inductor and the case creates a leakage path from the HV circuit to chassis ground. The vehicle's isolation monitoring circuit detects this leakage and sets HV isolation faults to alert

the system that the HV bus is no longer galvanically isolated from the chassis. This is a serious safety fault that requires immediate service before further operation.

34. D — Internal pack fuses protect against catastrophic fault currents in the cell strings. When a fuse opens, the affected cell string is disconnected from the rest of the pack, producing a voltage drop or imbalance across the affected section. The pack cannot deliver full power and the BMM typically sets fault codes related to the lost string.

35. A — During regenerative braking, MG2 is mechanically driven by the wheels through the planetary ring gear and acts as a generator. The kinetic energy of the vehicle is converted into electrical energy that flows through the inverter to recharge the HV battery. This is the fundamental mechanism by which hybrids recover braking energy.

36. B — Film capacitors handle high ripple currents better than electrolytic capacitors and have much longer service lives, especially at elevated temperatures. Electrolytic capacitors degrade over time as the electrolyte dries out, while film capacitors maintain their characteristics for the life of the vehicle. The reliability and high-current capability make them the preferred choice for the DC bus filtering.

37. C — The total oil in the system must match the OEM specification, so the technician must account for oil retained in the condenser, evaporator, and lines after compressor removal. Adding the full new compressor charge without adjusting for residual oil results in over-oiling, which reduces refrigerant flow and cooling capacity. The procedure typically requires draining the new compressor partially to maintain the correct total oil charge.

38. A — Insulation resistance testing with a megohmmeter at 500V DC is the industry-standard method for verifying HV bus isolation from chassis ground. The test applies a known voltage and measures any leakage current, calculating insulation resistance in megohms. Continuity, low-voltage resistance, and capacitance tests cannot reliably detect the high-resistance leakage paths that compromise HV safety.

39. B — Bus bar corrosion increases the resistance of the connection, and resistive losses produce heat under load through I^2R heating. The localized heating can damage adjacent modules, melt connection insulation, or trigger thermal protection events. Clean, tight bus bar connections are essential for safe high-current operation across all modules.

40. D — Intermittent EPS faults caused by wiring or connector issues are best captured by monitoring scan tool data while physically manipulating the harness and connectors. The wiggle test recreates the conditions that cause the intermittent fault, and the live data confirms when the signal drops out. This isolates the problem to the specific harness segment or connector without unnecessary parts replacement.

41. C — Cold lithium-ion cells cannot accept full charging current without risking lithium plating, but the BMM can accept reduced current while monitoring cell temperature carefully. As the cells warm naturally through internal heating during charging, the charge rate gradually increases. This is preferable to refusing charge entirely, which would prevent any energy recovery.

42. A — True end-of-life indicators include elevated internal resistance, reduced capacity, and persistent imbalance that the BMM cannot correct through normal balancing. The combination of all three symptoms

confirms that the cell chemistry has degraded beyond service recovery. Individual symptoms might be addressed by conditioning, but the combined pattern requires pack replacement.

43. B — A hybrid inverter generates motor current by rapidly switching the DC bus to create pulse-width-modulated voltage pulses. The motor windings act as inductors that filter the high-frequency pulses into smooth sinusoidal current. The oscilloscope shows the pulse train directly, with the sinusoidal average emerging from the duty-cycle modulation.

44. D — Loss of HV battery communication leaves the control modules without critical pack data such as voltage, temperature, and SOC. Without this data, the system cannot safely manage the contactor or HV bus, so it defaults to a fail-safe state that prevents HV operation. The vehicle will not enter READY mode until communication is restored.

45. C — NTC thermistors decrease resistance as temperature rises, providing the high-sensitivity analog signal preferred for motor temperature monitoring. They are inexpensive, accurate within their operating range, and produce a clean voltage divider signal that the inverter can read directly. NTC thermistors are the dominant temperature sensor type in automotive applications.