

# PRACTICE EXAM 14: ASE T2

## SIMULATION

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### DOMAIN A — GENERAL ENGINE DIAGNOSIS (Questions 1–11)

1. A fleet truck arrives with a driver complaint of "strange noise at idle." The technician begins diagnostic work by:

- A. Replacing the timing gears
- B. Disassembling the valve cover
- C. Verifying the complaint by listening to the engine at idle under the specific conditions described
- D. Ordering replacement injectors

2. A Class 8 tractor engine has been diagnosed with three different faults during the past six months, each with different parts replaced. The appropriate approach for the current visit is:

- A. Replace the ECM immediately
- B. Review the complete diagnostic history and verify the latest calibration
- C. Return the truck as unrepairable
- D. Rebuild the engine completely

3. An oil analysis shows elevated lead at 28 ppm rising from a baseline of 4 ppm. Lead primarily indicates wear of:

- A. Rod and main bearing overlay material
- B. Cylinder liner surfaces

- C. Piston ring sealing surfaces
- D. Turbocharger bearings

4. A heavy-duty diesel produces visible blue smoke during hard acceleration but no smoke at idle. The engine uses HPCR injection and modern aftertreatment. The MOST likely cause is:

- A. Normal operation under load
- B. Failed PCV filter
- C. Worn crankshaft bearings
- D. Turbocharger compressor-side seal failure

5. A stored DTC on a heavy-duty diesel ECM indicates an EGR flow fault. The MIL is illuminated, but the driver reports no driveability issues. The appropriate action is:

- A. Diagnose the root cause of the EGR flow fault and repair
- B. Clear the code and return the truck
- C. Replace the EGR valve without diagnosis
- D. Ignore the code until driveability changes

6. A scan tool shows cylinder contribution data: Cyl 1: 96%, Cyl 2: 18%, Cyl 3: 98%, Cyl 4: 95%, Cyl 5: 97%, Cyl 6: 96%. The appropriate diagnostic step is:

- A. Replace all injectors as a set
- B. Rebuild the cylinder head
- C. Perform cylinder 2 cutout and compression testing before parts replacement
- D. Replace only the ECM

7. A heavy-duty diesel has developed an oil consumption rate of 1 quart per 300 miles, up from 1 quart per 4,000 miles. Blue smoke appears under boost. The MOST likely cause is:

- A. Normal oil consumption variation
- B. Turbocharger compressor-side seal failure
- C. A stuck PCV valve
- D. Worn valve stem seals

8. An oil analysis shows fuel dilution at 7 percent. This condition indicates:

- A. Normal aging
- B. Improved combustion
- C. Reduced emissions
- D. Injector leakage, extended idle, or worn fuel pump seals allowing diesel into the crankcase

9. A heavy-duty diesel produces dense black smoke during hard acceleration. The engine is pre-emissions with no DPF. This smoke pattern indicates:

- A. Overfueling relative to available air
- B. Excessive coolant consumption
- C. Normal operation
- D. Low battery voltage

10. Oil analysis shows silicon rising from 16 to 78 ppm with iron remaining normal. The MOST likely cause is:

- A. Normal additive depletion
- B. Dirt ingestion from an air intake leak

- C. Coolant contamination
- D. Fuel contamination

11. A fleet's scheduled preventive maintenance has been extended based on oil analysis results. Shorter intervals are justified when:

- A. The engine is always operated at rated load
- B. Only synthetic oil is used
- C. High idle time, extended PTO, or dusty operating conditions increase contamination rates
- D. The engine operates only in cool weather

**DOMAIN B — CYLINDER HEAD AND VALVE TRAIN (Questions 12–15)**

12. A cylinder head gasket has failed, allowing coolant into a cylinder. Before installing a new gasket, the technician should:

- A. Install the new gasket immediately with normal torque
- B. Verify head flatness, block deck flatness, and bolt condition
- C. Apply RTV sealant in place of the gasket
- D. Use a thicker gasket

13. Valve spring free length measures 2.48 inches where specification for new springs is 2.55 inches. The correct action is:

- A. Replace the spring — shorter free length indicates fatigue
- B. Reinstall and monitor
- C. Install a shim to compensate
- D. Apply lubrication and reuse

14. Camshaft lobe wear is typically the symptom of:

- A. Normal aging
- B. Manufacturing defect
- C. Low fuel octane
- D. Oil supply restriction or follower failure at that location

15. Valve lash specification is typically larger for exhaust valves because:

- A. Intake valves are smaller
- B. Exhaust valves open longer
- C. Exhaust valves experience greater thermal expansion
- D. Intake valves are electronically controlled

**DOMAIN C — ENGINE BLOCK (Questions 16–20)**

16. A connecting rod has been identified with a big-end bore out-of-round measurement of 0.004 inches (spec 0.001 max). The correct action is:

- A. Replace the rod, as distorted big-end bore cannot reliably support the bearing journal
- B. Install oversize bearings
- C. Reuse with new bearings
- D. Machine the rod big-end bore

17. Cylinder liner protrusion is measured at four points around the circumference to verify:

- A. Compression ratio accuracy

- B. Coolant flow rate
- C. Engine oil temperature balance
- D. Uniform gasket fire-ring crushing and clamping force

18. Block deck flatness inspection requires:

- A. A caliper only
- B. A precision straightedge and feeler gauges at multiple points and orientations
- C. Visual inspection alone
- D. A standard ruler

19. Crankshaft out-of-round is the difference between:

- A. Perpendicular diameter measurements at the same axial position
- B. Crankshaft length and diameter
- C. Journal diameter and bearing diameter
- D. Axial measurements at the same angle

20. A forged steel monobloc piston is preferred over cast aluminum in heavy-duty diesel service because:

- A. It is easier to install
- B. It is lighter
- C. It provides superior thermal durability at the crown
- D. It costs less to manufacture

**DOMAIN D — LUBRICATION AND COOLING (Questions 21–26)**

21. An oil filter bypass valve opens during warm operation. The cause is:

- A. Normal operation at idle
- B. A plugged filter creating excessive differential pressure
- C. Low oil viscosity
- D. Broken bypass spring

22. A coolant pressure test shows 15 psi dropping to 9 psi over 15 minutes with no visible external leak. The MOST likely cause is:

- A. Normal coolant expansion
- B. Loose radiator hose
- C. Failed pressure cap
- D. Internal leak into combustion chamber or crankcase

23. Supplemental coolant additive (SCA) replenishes:

- A. Ethylene glycol for freeze protection
- B. Water pump lubricant
- C. Coolant dye
- D. Nitrite-based cavitation inhibitors

24. Engine oil typically runs at what temperature relationship to coolant at rated load?

- A. 10–20°F higher than coolant

- B. Equal to coolant
- C. 50°F below coolant
- D. 100°F higher than coolant

25. A brown emulsion on top of the coolant in the surge tank indicates:

- A. Normal coolant condition
- B. Excessive glycol concentration
- C. Internal oil cooler leak with oil migrating into coolant
- D. Air in the cooling system

26. Oil-in-coolant without reverse contamination MOST commonly indicates:

- A. Head gasket failure
- B. Oil cooler internal leak
- C. Cracked cylinder head
- D. Worn piston rings

**DOMAIN E — AIR INDUCTION AND EXHAUST (Questions 27–32)**

27. A turbocharger with shaft radial play at 0.038 inches where specification is 0.020 max indicates:

- A. Normal operation
- B. New turbocharger condition
- C. Thermal expansion only
- D. Bearing wear beyond serviceable limits

28. An air intake leak between the filter and turbocharger admits:

- A. Unfiltered dust eroding the compressor wheel
- B. Coolant into the compressor
- C. Exhaust into the intake
- D. Oil into the combustion chamber

29. A VGT stuck in the fully closed position at high RPM produces:

- A. Reduced boost
- B. Improved fuel economy
- C. Normal operation
- D. Excessive back pressure and potential turbocharger overspeed

30. A charge air cooler contaminated with oil from a failed turbocharger compressor-side seal must be:

- A. Painted on the outside
- B. Cleaned or replaced before installing a new turbocharger
- C. Pressure-tested only
- D. Ignored and left in place

31. Exhaust back pressure at rated load on a heavy-duty diesel should normally be below:

- A. 5 psi
- B. 15 psi
- C. 25 psi
- D. 40 psi

32. An EGR valve stuck in the closed position produces:

- A. Reduced exhaust back pressure
- B. Improved fuel economy
- C. Elevated NOx emissions and aftertreatment faults
- D. Excessive coolant consumption

**DOMAIN F — FUEL SYSTEM (Questions 33–48)**

33. A heavy-duty diesel HPCR system has rail pressure reaching 13,000 psi against commanded 27,000 psi. Lift pump output measures 30 psi (spec 45–60). The FIRST diagnostic step is:

- A. Replace all injectors
- B. Investigate the low-pressure supply system
- C. Replace the high-pressure pump
- D. Update the ECM calibration

34. Technician A says EUI injectors use cam-driven plungers. Technician B says HEUI injectors use high-pressure engine oil on a hydraulic intensifier. Who is correct?

- A. Technician A only
- B. Technician B only
- C. Both Technician A and Technician B
- D. Neither Technician A nor Technician B

35. A water-in-fuel warning has illuminated. The correct immediate response is:

- A. Safely stop and drain the water from the separator bowl

- B. Replace the fuel filter element
- C. Add an anti-gel additive
- D. Clear the warning and continue driving

36. HPCR injector calibration codes must be programmed into the ECM because:

- A. The codes prevent unauthorized installation
- B. The codes confirm warranty coverage
- C. The codes activate injector electronics
- D. The ECM compensates for individual injector flow characteristics

37. A pilot injection on an HPCR engine delivers approximately:

- A. 30 percent of total cycle fuel
- B. 2 to 5 percent of total cycle fuel
- C. 50 percent of total cycle fuel
- D. 85 percent of total cycle fuel

38. Fuel with a cloud point of 22°F operated at 5°F ambient will:

- A. Improve combustion
- B. Increase cetane rating
- C. Form wax crystals that plug fuel filters
- D. Boil in the injection pump

39. An injector return flow test shows one injector at 48 mL/min against peers at 15 mL/min. This indicates:

- A. Excessive internal injector leakage
- B. A plugged return line
- C. Normal variation
- D. Under-fueling condition

40. On an HEUI system, the Injection Control Pressure (ICP) sensor monitors:

- A. Coolant pressure
- B. Fuel rail pressure
- C. Battery voltage
- D. High-pressure engine oil supplied to injectors

41. Biodiesel B20 introduced to an engine previously running petroleum diesel may cause:

- A. Increased cetane rating
- B. Reduced emissions only
- C. Premature fuel filter plugging from dissolved deposits
- D. Improved fuel economy

42. The primary fuel filter on a heavy-duty diesel typically filters at:

- A. 2 microns
- B. 10 to 30 microns nominal
- C. 1 micron

D. 100 microns

43. An HPCR pressure control valve stuck closed produces:

- A. Rail pressure climbing to HP pump maximum output
- B. Reduced rail pressure
- C. Normal operation
- D. Improved engine efficiency

44. Fuel temperature affects injection quantity because:

- A. Hot fuel ignites at lower temperatures
- B. Cold fuel cannot flow
- C. Fuel viscosity determines cetane rating
- D. Fuel density changes with temperature

45. An EUI injector requires:

- A. Compressed brake air
- B. Cam-driven plunger motion combined with ECM solenoid control
- C. High-pressure oil from a rail
- D. Coolant flow through the injector

46. A fuel tank vent blocked by debris will:

- A. Improve fuel economy
- B. Have no operational effect

- C. Reduce fuel contamination
- D. Create tank vacuum, progressively starving the engine

47. A pilot injection event is typically delivered:

- A. At TDC exactly
- B. 30 to 40 degrees ATDC
- C. 15 to 25 degrees BTDC to initiate combustion before main injection
- D. 45 to 60 degrees BTDC

48. On a common rail injection system, which component physically stores pressurized fuel between injection events?

- A. The high-pressure pump
- B. Each injector internally
- C. The common rail acting as a pressure accumulator
- D. The pressure control valve

#### **DOMAIN G — STARTING AND CHARGING (Questions 49–52)**

49. A heavy-duty diesel cranks slowly. Battery voltage is 12.4V. Voltage drop across the positive cable during cranking reads 1.1V (spec 0.5V max). The MOST likely cause is:

- A. Discharged batteries
- B. Excessive resistance in the cable or terminals
- C. Failed starter motor
- D. Failed alternator

50. A parallel-wired battery pack has three batteries at 12.6V and one at 12.0V. The low-reading battery is:

- A. Fully charged
- B. Over-charged
- C. Normal variation
- D. Approaching failure with a possible bad cell

51. An AC ripple reading of 780 mV on alternator output (spec below 100 mV) indicates:

- A. Failed rectifier diodes
- B. Slipping drive belt
- C. Discharged battery
- D. Failed voltage regulator

52. A starter motor armature spins freely but does not crank the engine. The MOST likely cause is:

- A. Discharged battery
- B. Worn starter drive or pinion
- C. Failed regulator
- D. Blown starter fuse

**DOMAIN H — ENGINE BRAKES (Questions 53–55)**

53. Compression-release engine brakes use engine oil pressure to:

- A. Lubricate the brake housing
- B. Monitor brake electronic status
- C. Hydraulically actuate the master and slave piston circuit
- D. Cool the brake mechanism

54. An exhaust brake produces braking effort by:

- A. Opening exhaust valves near TDC
- B. Activating the alternator
- C. A butterfly valve restricting exhaust flow
- D. Reducing fuel injection quantity

55. Dashboard brake level switches labeled LOW, MEDIUM, HIGH typically control:

- A. The number of cylinders activated for braking
- B. Exhaust temperature during braking
- C. Transmission gear selection
- D. Engine RPM ceiling during braking

# PRACTICE EXAM 14: ANSWER KEY AND EXPLANATIONS

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1. C — Verifying the complaint under the exact conditions described is always the first diagnostic step. Listening to the engine at idle under the specific conditions the driver reported confirms the symptom and provides the baseline for further diagnosis. Parts replacement before verification frequently leads to misdiagnosis.
2. B — Repeated failed repairs on different complaints indicate a diagnostic gap rather than individual hardware issues. Reviewing full history and verifying current ECM calibration often reveals that earlier repairs addressed symptoms rather than root causes, and that a calibration update may resolve the pattern. This systematic approach saves unnecessary parts replacement.
3. A — Lead is the primary marker element for rod and main bearing overlay wear. The overlay is typically a thin lead-tin alloy that provides the bearing's running surface. Rising lead levels in oil analysis indicate this overlay is wearing, providing early warning of bearing deterioration before catastrophic failure.
4. D — Blue smoke appearing only under boost conditions is boost-dependent, which is the classic signature of a turbocharger compressor-side seal failure. Pressure drives oil past the failing seal into the intake during boost. At idle, pressure differentials are low and leakage is minimal, so smoke disappears.
5. A — An illuminated MIL indicates the ECM has detected a fault serious enough to require attention, regardless of driveability complaints. The root cause must be diagnosed and repaired because the fault may progress, affect emissions compliance, or indicate a developing condition. Clearing codes without repair is improper service.
6. C — Cylinder 2 at 18% contribution is dramatically below others, indicating a specific cylinder-level failure. Targeted diagnosis through cylinder cutout and compression testing isolates whether the cause is fuel delivery or mechanical before parts replacement. Replacing all injectors or rebuilding the head would be wasteful and non-diagnostic.
7. B — A dramatic increase in oil consumption combined with blue smoke under boost is the classic signature of turbocharger compressor-side seal failure. Pressure drives oil past the failing seal into the intake path during boost operation. Valve stem seals produce startup smoke; PCV issues don't cause this magnitude of increase.
8. D — Fuel dilution at 7 percent is substantially above normal levels. Primary causes include injector leakage (fuel dripping past the nozzle between events), extended idle operation (incomplete

combustion washing fuel down cylinder walls), or worn fuel pump seals allowing fuel into the crankcase lubrication circuit.

9. A — Dense black smoke under hard acceleration on a pre-emissions diesel indicates overfueling relative to available air. Either too much fuel is being delivered or insufficient air is reaching the cylinders. Intake restrictions, worn turbochargers, or injector problems all produce this air-fuel imbalance.
10. B — Silicon is the marker element for dirt contamination. Elevated silicon without other wear metals rising indicates external dirt is entering the engine without causing significant internal wear yet. A leaking air intake is the most common cause; repair prevents progression to internal damage.
11. C — Shorter oil change intervals are justified when operating conditions accelerate oil contamination. High idle time produces soot accumulation from incomplete combustion, extended PTO increases thermal stress, and dusty conditions increase silicon contamination. These conditions require more frequent service than highway cruise at rated load.
12. B — Installing a new gasket without first verifying head flatness, block flatness, and bolt condition guarantees repeat gasket failure. The gasket is the final seal, but it depends on flat mating surfaces and proper clamping force. All three must be verified before reassembly.
13. A — A valve spring free length of 2.48 inches against 2.55-inch specification indicates fatigue-induced loss of height. Weak springs cannot produce adequate closing force, leading to valve float at high RPM and accelerated valve/seat wear. Replacement is required; shims and lubrication do not restore spring integrity.
14. D — Cam lobe wear is almost always a symptom of an upstream problem — oil supply restriction or failing follower at that location. Installing a new cam without identifying and correcting the cause guarantees the replacement will wear identically. Diagnosis must precede replacement.
15. C — Exhaust valves operate at significantly higher temperatures than intake valves because they are exposed to hot combustion gases exiting the cylinder. Greater thermal expansion requires larger cold-lash clearance so the valve can fully seat at operating temperature. Intake valve size and electronic control are not factors.
16. A — A big-end bore out-of-round at 0.004 inches (4x specification) indicates rod damage or wear that permanently compromises bearing journal support. Oversize bearings do not correct geometric distortion of the rod itself, and machining often cannot restore the precision required. Rod replacement is the correct action.
17. D — Cylinder liner protrusion measurement ensures uniform crushing of the head gasket fire ring. Uneven protrusion produces uneven crush, creating variable clamping force that fails in service. Uniform protrusion is critical for gasket sealing integrity over engine life.

18. B — Block deck flatness requires a precision straightedge placed across the deck surface, with feeler gauges measuring any gap. This technique identifies warp in multiple orientations — longitudinal, transverse, and diagonal. Calipers, visual inspection, and rulers cannot accurately measure flatness.
19. A — Out-of-round is specifically the difference between diameter measurements at perpendicular angles (typically 90°) at the same axial position. This measures cross-sectional shape distortion. Taper — the separate measurement — is the difference between axial positions at the same angle.
20. C — Monobloc forged steel pistons provide superior thermal durability because steel retains strength and dimensional stability at the high temperatures (often above 900°F at crown) that heavy-duty diesel pistons experience. Cast aluminum pistons cannot sustain these temperatures reliably in rated-load service.
21. B — An oil filter bypass valve opens during warm operation because the filter has become plugged enough that differential pressure exceeds the bypass spring's setpoint. This allows unfiltered oil to circulate, which is a service warning — the filter must be replaced before contamination damages the engine.
22. D — Pressure loss with no external leak indicates internal leakage into the combustion chamber or crankcase. Head gasket failure and cracked head/block are the two primary paths. Combustion leak testing can confirm which internal path is losing coolant, guiding the specific repair needed.
23. D — SCA is a nitrite-based additive that replenishes cavitation inhibitor chemistry protecting cylinder liner outer surfaces. Cavitation damage occurs from coolant bubble collapse during cylinder flex; nitrite forms protective films that prevent this pitting attack. Without SCA, liners develop pitting damage.
24. A — Engine oil typically runs 10–20°F higher than coolant temperature at rated load. The oil absorbs heat directly from bearings, piston cooling jets, and friction surfaces that operate hotter than the coolant. This thermal relationship is normal and indicates both systems are functioning correctly.
25. C — Brown emulsion visible in the coolant surge tank is the classic signature of an internal oil cooler leak. Oil pressure exceeds coolant pressure, forcing oil into the coolant side where it floats to the top and forms a visible emulsion layer. The finding directs diagnosis specifically to the oil cooler.
26. B — Oil-in-coolant without reverse contamination is the classic signature of an oil cooler internal leak. Oil pressure normally exceeds coolant pressure, so internal leaks flow from high-pressure oil to lower-pressure coolant. Head gasket and block cracks would typically produce bidirectional contamination.

27. D — Shaft radial play nearly double the maximum specification indicates bearing wear beyond serviceable limits. Heavy-duty turbocharger bearings wear from oil supply issues, contamination, or extended operation beyond service intervals. Turbocharger rebuild or replacement is required.
28. A — An air intake leak between the filter and turbocharger admits unfiltered dust directly to the compressor wheel. Abrasive particles erode the compressor blade leading edges and damage bearings, eventually destroying the turbocharger. This location has no secondary filtration to catch contamination.
29. D — A VGT stuck closed at high RPM restricts exhaust flow precisely when volume is highest. The result is excessive back pressure, potential turbocharger overspeed, and elevated cylinder pressures that can damage pistons and valves. The condition cannot be tolerated; immediate intervention is required.
30. B — An oil-contaminated CAC will immediately contaminate any new turbocharger installed on the same engine. Residue coats internal surfaces and provides a continuous source of contamination. Cleaning or replacing the CAC before turbo installation is essential to prevent immediate re-failure.
31. A — Normal exhaust back pressure at rated load on a heavy-duty diesel is 3 to 5 psi maximum. Values above 5 psi indicate restriction in the exhaust system or aftertreatment. The specification provides the threshold for diagnosis of aftertreatment or exhaust path issues.
32. C — A stuck-closed EGR valve prevents exhaust recirculation, eliminating the charge dilution that reduces peak combustion temperature. Without this dilution, NOx production rises significantly, overwhelming SCR capacity and triggering aftertreatment efficiency faults and potential derate.
33. B — Lift pump output at 30 psi (well below 45–60 spec) indicates inadequate low-pressure supply, which prevents the HP pump from building rated rail pressure. The low-pressure supply must be verified and repaired first before investigating HP components. Parts replacement without addressing supply wastes time.
34. C — Both technicians are correct. EUI injectors use cam-driven plungers inside each injector to generate injection pressure locally. HEUI injectors use high-pressure engine oil acting on a hydraulic intensifier inside each injector. These defining characteristics distinguish the two injection technologies.
35. A — A water-in-fuel warning indicates water has accumulated in the separator bowl to the sensor level. Safely stopping and draining the water prevents it from reaching the fuel filter and injection system, which would cause serious damage. Continuing operation risks expensive fuel system contamination.
36. D — HPCR injectors carry unique factory calibration codes encoding individual flow characteristics. The ECM uses this code to compensate for injector-to-injector variation during

operation. Without proper coding, cylinder balance faults and emissions issues develop because the ECM cannot match actual injector flow to command.

37. B — Pilot injection delivers a small quantity of fuel, typically 2 to 5 percent of total cycle fuel. The small volume is enough to initiate combustion early and raise chamber conditions, reducing ignition delay on the main injection and significantly reducing diesel combustion noise. Main injection delivers 65–85% of total fuel.
38. C — Fuel with a cloud point of 22°F will form wax crystals at any temperature below that value. In a 5°F climate, the wax progressively plugs fuel filters during cold operation. Anti-gel additives or winter blending are required to prevent wax-related operational problems in cold conditions.
39. A — Return flow of 48 mL/min against peers at 15 mL/min represents more than triple the normal leakage rate. This indicates excessive internal leakage past worn plungers or control valves — rail pressure escapes through the return path rather than being delivered as injection. Injector service or replacement is required.
40. D — On HEUI systems, the ICP (Injection Control Pressure) sensor monitors the high-pressure engine oil supplied to the injectors. HEUI injection pressure is generated from this oil acting on each injector's hydraulic intensifier. ICP feedback allows the ECM's pressure control loop to maintain commanded injection pressure.
41. C — Biodiesel acts as a solvent and dissolves accumulated deposits in fuel tanks, lines, and filters. When switching from petroleum diesel to B20, these deposits flush through the system and collect in the fuel filter, causing premature plugging. Filter service intervals should be reduced during transition.
42. B — Primary fuel filters on heavy-duty diesels filter at 10 to 30 microns nominal. This coarser filtration captures significant contamination at high flow rates. The finer secondary filter (2–4 microns) provides final protection for high-pressure injection components; primary filters handle initial capture.
43. A — A pressure control valve stuck closed cannot bleed excess rail pressure. The HP pump continues pumping until reaching its maximum output capacity, far exceeding commanded pressure. Modern ECMs detect this overpressure condition and trigger protective derate to prevent catastrophic damage to fuel system components.
44. D — Fuel density varies with temperature — hotter fuel is less dense than cooler fuel. Because injection is commanded as a volume (duration of valve open time at rail pressure), temperature-driven density changes affect the mass of fuel delivered per injection pulse. Modern ECMs compensate injection timing based on fuel temperature.
45. B — EUI injectors require cam-driven plunger motion to generate injection pressure internally. ECM solenoid control determines timing and duration of the injection event. This combination distinguishes EUI from HEUI (oil pressure) and HPCR (stored rail pressure) injection systems.

46. D — A blocked tank vent prevents atmospheric air from entering as fuel is consumed. Vacuum progressively develops in the tank, opposing fuel flow through the pickup. Initially the engine may run at low demand, but the vacuum eventually starves the engine, producing power loss and stalling.
47. C — Pilot injection occurs approximately 15 to 25 degrees before TDC to initiate combustion before the main injection arrives. This early combustion raises chamber pressure and temperature, reducing ignition delay on the main event and significantly reducing diesel combustion noise and NOx formation.
48. C — The common rail is the pressurized accumulator that stores fuel between injection events. The HP pump maintains rail pressure; each injector releases stored pressure when commanded. Individual injectors do not store fuel internally, and the pressure control valve regulates rather than stores pressure.
49. B — Cable voltage drop of 1.1V (against 0.5V max) indicates excessive resistance in the positive cable or its terminal connections. Battery voltage is adequate at 12.4V, so the fault is not battery-related. The resistance restricts current flow to the starter, producing slow cranking despite sufficient battery charge.
50. D — A battery at 12.0V in a pack with three others at 12.6V shows lower open-circuit voltage indicating a possible cell failure or significant capacity degradation. The 0.6V difference is substantial and will degrade overall pack performance. Load testing confirms weakness; replacement is recommended.
51. A — AC ripple reading nearly 8 times above specification is the classic signature of failed rectifier diodes. Each failed diode allows AC to pass through to the DC output. Elevated ripple damages sensitive electronic components throughout the vehicle, especially ECM circuits.
52. B — When the starter armature spins freely without cranking the engine, the drive mechanism has failed to transfer rotation to the flywheel ring gear. The pinion, Bendix drive, or shift fork is worn or damaged. Battery, regulator, and fuse issues would prevent armature rotation entirely.
53. C — Compression-release engine brakes use engine oil pressure to hydraulically actuate the master and slave piston circuit. The master piston (driven by a dedicated cam lobe) displaces oil through the circuit to the slave piston, which pushes the exhaust valve open near TDC. Adequate oil pressure is essential for the mechanism.
54. C — Exhaust brakes use a butterfly valve in the exhaust piping to restrict flow, creating back pressure that the piston must pump against during the exhaust stroke. The pumping work absorbs drivetrain energy. The mechanism is simpler than compression-release brakes but generally produces less braking power per cylinder.
55. A — Dashboard brake levels (LOW, MEDIUM, HIGH) control the number of cylinders activated for compression-release braking. LOW typically engages 2 cylinders, MEDIUM 4, and HIGH all

6 on a six-cylinder engine. Each level adds cylinders to progressively increase braking effort for different driving conditions.