

PRACTICE EXAM 12: ASE T6

SIMULATION

1. A technician is performing a wiggle test on a truck's engine wiring harness while monitoring a DMM connected across a coolant temperature sensor. The reading normally shows 1.8 volts but briefly spikes to 4.9 volts when a specific connector is manipulated. What does the spike to near-reference voltage indicate?

- A. The sensor has a developing internal short that activates when the connector is stressed
- B. The manipulation briefly opens the sensor circuit — when disconnected, the ECM's pull-up resistor drives the signal line toward the 5-volt reference voltage
- C. The reference voltage supply has an intermittent surge that is triggered by harness movement
- D. The connector manipulation is introducing electromagnetic noise into the signal wire

2. A fleet of heavy-duty trucks has four batteries per truck connected in parallel. A fleet policy requires all four batteries to be replaced when any single battery fails. A technician questions this policy, suggesting only the failed battery should be replaced. Why is the fleet policy the better practice?

- A. Replacing all batteries prevents warranty conflicts between old and new batteries from different manufacturers
- B. Single-battery replacement reduces the overall cost because only one battery needs purchasing and installation labor
- C. A single new battery in a bank of older batteries will not cause any performance issues because parallel connections equalize voltage automatically
- D. A new battery with lower internal resistance draws a disproportionate share of charging and discharging current when paired with older batteries, accelerating its degradation and reducing overall bank reliability

3. A commercial vehicle's right headlight has been replaced with an LED retrofit bulb while the left headlight retains the original halogen bulb. The driver reports that the right side illuminates instantly at key-on while the left takes approximately one second to reach full brightness. Is this a fault condition?

A. Yes — the delayed left headlight indicates a high-resistance connection on the left side that slows current delivery to the bulb

B. Yes — the LED retrofit is causing a voltage imbalance that affects the halogen bulb's startup

C. No — halogen bulbs require a brief warm-up period for the filament to reach operating temperature, while LEDs illuminate at full brightness instantly, making the slight difference in startup time a normal characteristic of the two technologies

D. No — but only if the delay is less than 0.5 seconds, as any longer indicates a circuit fault

4. A technician discovers that a truck's main ground strap between the engine block and the frame rail has broken. The truck still starts and runs but the starter cranks more slowly than normal and the headlights dim noticeably during cranking. What explains this continued operation despite the broken ground strap?

A. The cranking current is finding alternate ground paths through other engine-to-frame connections — throttle cables, fuel lines, exhaust brackets, and other metal contact points — but these paths have higher resistance than the dedicated ground strap, causing the slow cranking and headlight dimming

B. The starter has its own internal ground path through its mounting bolts that is completely independent of the engine-to-frame strap

C. The batteries are providing a temporary ground path through the battery box mounting hardware

D. The alternator case acts as the primary ground return for the entire vehicle electrical system

5. A heavy-duty truck's scan tool retrieves a DTC indicating "Battery Voltage High — Above 16 Volts" from multiple modules simultaneously. The technician measures 16.4 volts at the battery terminals with the engine running. What is the immediate concern and required action?

A. The code is informational and can be cleared after verifying that the batteries are not overheating

B. The alternator's voltage regulator has failed in a full-field condition, and the overcharging must be stopped immediately — either by shutting off the engine or disconnecting the alternator field wire — before the elevated voltage damages electronic modules and boils the battery electrolyte

- C. The scan tool is misreading the voltage parameter due to a communication error between modules
- D. The high voltage reading is caused by surface charge on recently charged batteries and will normalize within 10 minutes

6. A truck's windshield wiper motor has been replaced. The wipers operate correctly on all speeds, but in the park position, the blades rest approximately four inches higher on the windshield than the original position. All other functions are normal. What was done incorrectly during installation?

- A. The wiper motor mounting bolts were not tightened to the correct torque specification
- B. The wiper transmission linkage was reassembled with the wrong geometry at the motor crank arm connection
- C. The replacement motor has a different output shaft rotation angle than the original unit
- D. The wiper arm splines were installed in the wrong position on the motor output shaft, offsetting the entire wipe pattern including the park rest position

7. Technician A says that a truck's charging system voltage should be tested with a DMM at the battery terminals, not at the alternator B+ terminal, to determine the actual voltage available to the vehicle's electrical loads. Technician B says that testing at both locations and comparing the readings reveals whether the charging circuit has excessive voltage drop. Who is correct?

- A. Both Technician A and Technician B
- B. Technician A only
- C. Technician B only
- D. Neither Technician A nor Technician B

8. A commercial vehicle's left rear marker light works normally, but the right rear marker light glows at approximately half brightness. Both bulbs are the same type and age. A DMM reads 12.1 volts at the left marker socket and 8.4 volts at the right marker socket with the circuit energized. What does the voltage difference confirm?

- A. The right marker bulb has higher internal resistance than the left, drawing less current and producing dimmer output
- B. The body controller module is commanding a reduced duty cycle to the right marker output
- C. The right marker circuit has excessive resistance between the power source and the socket, dropping 3.7 volts before the current reaches the bulb
- D. The alternator has an imbalanced output that delivers more voltage to the left side of the vehicle

9. A heavy-duty truck battery has been sitting on a shelf in the parts room for eight months without being charged. The open circuit voltage reads 11.5 volts. What should the technician do before installing this battery?

- A. Slow-charge the battery to full charge (12.6 volts or higher), allow it to rest, then perform a load or capacitance test to verify it still has acceptable capacity before installation — prolonged storage without charging can cause sulfation that permanently reduces plate capacity
- B. Install the battery immediately since 11.5 volts is adequate for a battery that has not been recently charged
- C. Fast-charge the battery for 30 minutes and install it — the alternator will complete the charging during normal operation
- D. Return the battery to the supplier as defective since any battery reading below 12.0 volts has a dead cell

10. A truck driver reports a faint electrical burning smell from the dash area only when using the headlights for extended periods. No fuses have blown and all lights function normally. What should the technician investigate?

- A. The alternator voltage output for an intermittent overcharging condition that overheats the headlight wiring
- B. The headlight bulbs for incorrect wattage ratings that exceed the circuit's current design
- C. The HVAC system for a separate burning smell that coincides with headlight use but is unrelated
- D. The headlight switch and its connector for a high-resistance connection that generates heat under the sustained current load of extended headlight operation

11. A commercial vehicle's trailer ABS module communicates normally when first connected but loses communication after approximately 30 minutes of driving. The communication restores after the truck is parked for an hour. What type of fault does this temperature-dependent pattern suggest?

- A. A corroded J560 connector that increases in resistance as it heats up from sun exposure during driving
- B. An alternator voltage fluctuation that increases at operating temperature and disrupts trailer module communication
- C. A heat-sensitive component inside the trailer ABS module or its connector — a solder joint, a transceiver chip, or a wire connection — that opens or increases in resistance as it reaches operating temperature
- D. A trailer cord that expands in the heat and pulls the connector pins partially out of engagement

12. A technician measures the AC ripple at a truck's alternator B+ terminal and reads 0.2 volts AC with the engine at 2,000 RPM. The technician then increases the load by turning on all accessories and retests. The reading rises to 0.4 volts AC. Both readings are below the 0.5-volt threshold. What do these readings indicate?

- A. The rectifier bridge is functioning normally — a slight increase in AC ripple under heavier load is expected as the diodes handle more current, and both readings remain within the acceptable range
- B. The rectifier bridge has a developing diode fault that becomes more apparent under load
- C. The voltage regulator is introducing AC content into the DC output under heavy load conditions
- D. The stator winding insulation is breaking down under load, allowing AC leakage into the output

13. A heavy-duty truck's starter makes a rapid chattering sound when the key is turned to start. The headlights dim severely with each chatter pulse. A jumper cable connected from a known-good battery to the truck's starter terminal allows the starter to crank normally. What does this test confirm?

- A. The starter solenoid has a weak pull-in winding that cannot maintain engagement without supplemental voltage
- B. The starter motor brushes are worn to the point of intermittent contact with the commutator

C. The truck's wiring between the battery and the starter has excessive resistance that limits current delivery

D. The truck's batteries cannot deliver adequate sustained current to hold the solenoid engaged — the supplemental battery provides the missing current capacity, confirming the batteries are the root cause

14. A truck's power window motor has been tested and confirmed functional, but the window drops approximately one inch after being raised to the full-up position. The motor is not running when the window drops. What is the most likely cause?

A. A failed window switch that leaks current in the down direction after being released

B. A worn window regulator mechanism that cannot hold the weight of the glass against gravity once the motor stops — a worn gear, a stretched cable, or a weak counterbalance spring

C. A faulty motor that develops reverse EMF after stopping, momentarily driving the glass downward

D. A body controller module fault that sends a brief down pulse after each up command completes

15. A commercial vehicle has dual alternators. Alternator 1 produces 14.2 volts and 155 amps. Alternator 2 produces 14.0 volts and 80 amps. Both are rated at 160 amps. The charging circuit voltage drop for Alternator 2 measures 0.8 volts between the B+ terminal and the battery. What does the high voltage drop tell the technician about Alternator 2's reduced output?

A. The alternator's internal stator has a partial winding fault reducing its maximum capacity to approximately 80 amps

B. The voltage regulator in Alternator 2 is calibrated lower than Alternator 1, producing less output

C. The 0.8-volt drop in Alternator 2's output circuit is limiting the voltage reaching the battery, causing the regulator to underperform — the alternator itself may be capable of full output, but the resistive circuit is the bottleneck

D. Alternator 2 has worn brushes that cannot maintain full field current contact with the slip rings

16. A technician is troubleshooting a truck where the scan tool retrieves a U-code from the instrument cluster indicating lost communication with the body controller module. The BCM communicates normally with all other modules. What does this specific pattern indicate?

A. A fault in the specific communication path between the BCM and the instrument cluster — a connector issue, a module-specific bus stub wire fault, or a configuration mismatch — while the BCM's connection to the rest of the bus backbone is healthy

B. A failing BCM that has dropped communication with the cluster but maintains contact with higher-priority modules

C. An instrument cluster fault that is unable to receive BCM messages while it processes data from other modules

D. A global bus fault that intermittently drops the BCM from the network but has only been captured by the cluster

17. A heavy-duty truck's batteries have been slow-charged and all test at 12.65 volts. The technician performs a load test on each battery. Battery 1 holds 9.8 volts, Battery 2 holds 9.7 volts, and Battery 3 holds 8.9 volts at the end of the 15-second test. What action should be taken?

A. All three batteries pass the load test since the average voltage across the bank is above 9.6 volts

B. Replace only Battery 3 since it is the only one below the 9.6-volt threshold

C. Recharge Battery 3 and retest it since the low reading may be due to incomplete charging

D. Replace Battery 3 because it failed the load test (below 9.6V at 70°F), and strongly consider replacing all three as a matched set since mixing a new battery with two older units in a parallel bank creates an imbalance

18. A truck's electronic cruise control maintains set speed on flat terrain but gradually loses 3 to 5 MPH on moderate upgrades without any disengage warning. The engine appears to have adequate power when the throttle is pressed manually. What is the most likely cause?

A. A failing throttle position sensor that the cruise module interprets as a commanded deceleration during load increase

B. A cruise control system that has reached its maximum throttle authority limit — the system is commanding full throttle within its programmed range but cannot open the throttle beyond that limit, resulting in speed loss on grades

C. A data bus delay between the cruise module and the ECM that slows the throttle response during load transitions

D. A faulty vehicle speed sensor that reports a higher-than-actual speed, causing the cruise module to reduce throttle when the vehicle is actually slowing

19. A commercial vehicle's scan tool retrieves a DTC from the ECM indicating "Intake Air Heater Circuit — Circuit Resistance Above Expected." The technician measures the heater element resistance and reads 2.8 ohms — within the 2 to 4 ohm specification. What should the technician check next?

A. The ECM's driver circuit for the intake air heater to verify it can deliver the required current

B. The engine coolant temperature sensor, as incorrect temperature data may prevent the ECM from commanding the heater

C. The wiring and connectors between the ECM and the intake air heater element for added resistance that causes the total circuit resistance to exceed the ECM's expected range

D. The intake manifold for air leaks that reduce the heater's effectiveness and trigger the code

20. A fleet technician discovers that a truck's aftermarket inverter (12V DC to 120V AC) in the sleeper cab draws 15 amps continuously from the battery when the driver uses a microwave oven through the inverter. The truck's parasitic draw specification is 50 milliamps. Should the inverter draw be considered parasitic?

A. Yes — any current draw with the engine off is parasitic and the inverter must be disconnected when the engine is not running

B. No — the inverter is an active accessory being operated by the driver, not an unintended current leak, but the technician should verify the battery bank and charging system can support this sustained high-current draw without chronic undercharging

C. Yes — the 15-amp draw will damage the batteries within one hour of operation

D. No — aftermarket accessories are excluded from parasitic draw calculations regardless of their current consumption

21. A truck's left turn signal indicator on the dash flashes at the correct rate but the exterior left turn signal lights flash at double the normal rate. Both left and right side indicators appear correct on the dash. What is the most likely cause?

- A. A multifunction switch with an internal fault that sends the correct indicator signal to the dash but a doubled pulse signal to the exterior lights
- B. A data bus message error that duplicates the turn signal command to the BCM's exterior light output
- C. Two separate flasher circuits — one for the indicators and one for the exterior lights — with the exterior flasher module operating at an incorrect rate
- D. A burned-out left turn signal bulb on one side of the vehicle reducing the load and causing the exterior flasher to increase its rate, while the dash indicator circuit operates independently and is not affected by the reduced exterior load

22. A heavy-duty truck's starter was replaced two weeks ago. The driver now reports an intermittent grinding noise during cranking that occurs approximately once every five starts. The noise was not present with the old starter. What is the most likely cause?

- A. The replacement starter's pinion engagement timing is slightly off — the solenoid energizes the motor before the drive gear fully meshes with the flywheel, causing occasional tooth-on-tooth contact
- B. The flywheel ring gear has developed a flat spot from the new starter's more aggressive engagement force
- C. The replacement starter has a defective overrunning clutch that occasionally allows reverse rotation
- D. The starter mounting bolts are at incorrect torque, allowing intermittent misalignment between the pinion and ring gear

23. A commercial vehicle's body controller module controls the cab dome light through a timer circuit. The driver reports the dome light now stays on for exactly 60 seconds after door closure instead of the normal 15 seconds. No modifications have been made to the vehicle. The BCM was recently reflashed with updated software. What is the most likely cause?

- A. A defective timer relay inside the BCM that has drifted from its original calibration after the reflash
- B. The reflash introduced a software configuration change that altered the dome light timer parameter

C. The dome light timer setting was changed to a different value during the BCM reflash — either as part of the update or because the reflash reset the timer to a default value different from the previous configuration

D. The door jamb switch resistance has changed, causing the BCM to interpret the door-closed event later than normal

24. Technician A says that when testing a CAN bus, a steady 0 volts on both CAN_H and CAN_L with the ignition on indicates a short-to-ground on the bus. Technician B says that a steady 5 volts on both CAN_H and CAN_L indicates a short-to-power on the bus. Who is correct?

A. Technician A only

B. Both Technician A and Technician B

C. Technician B only

D. Neither Technician A nor Technician B

25. A truck's right rear combination light housing was replaced after collision damage. The right rear stop/turn function works, the tail light works, but the backup light does not illuminate when the transmission is in reverse. The left backup light works normally. What is the most likely cause?

A. The reverse signal wire from the transmission range sensor has an open between the tractor and the right rear fixture

B. The replacement housing has a faulty internal backup light socket that does not make contact with the bulb base

C. A blown fuse for the backup light circuit affecting only the right side output

D. The backup light wire was not connected to the correct terminal on the replacement housing's connector during installation — either left disconnected or connected to an unused pin

26. A heavy-duty truck's instrument cluster voltmeter reads 14.2 volts with the engine running and all loads off. When the driver turns on the headlights, the voltmeter drops to 13.9 volts. When the blower is turned to high, it drops further to 13.6 volts. Adding heated mirrors brings it to 13.4 volts. Is this progressive voltage drop a fault condition?

- A. No — each added electrical load draws more current from the alternator, and the voltage regulator allows a slight controlled sag as output approaches capacity — all readings remain within the normal 13.5 to 14.5 volt range except the final 13.4 volts, which is marginally below and should be monitored
- B. Yes — any voltage drop below 14.0 volts with the engine running indicates a failing voltage regulator
- C. Yes — the alternator should maintain exactly the same voltage regardless of load if the regulator is functioning correctly
- D. No — all four readings are within the acceptable charging voltage range and no action is needed

27. A truck's electronic throttle has normal response at idle and low throttle positions but becomes erratic above 50% throttle. The scan tool shows smooth TPS voltage up to 2.5 volts, then the signal becomes noisy with rapid voltage spikes between 2.5 and 4.8 volts. What is the most likely cause?

- A. The ECM's analog-to-digital converter becomes saturated at higher voltage inputs, producing erratic readings
- B. The throttle pedal return spring is introducing vibration at higher pedal positions that modulates the sensor wiper
- C. A worn or contaminated section of the throttle position sensor's resistor element in the upper half of its travel, producing erratic resistance changes as the wiper crosses the damaged area
- D. The sensor's reference voltage becomes unstable above 2.5 volts due to an internal voltage divider fault

28. A driver reports that the truck's air horn sounds when the steering wheel is turned sharply to the left but not when the horn button is pressed. The electric city horn works normally from the horn button. What is the most likely cause?

- A. A faulty air horn solenoid that requires more current than the horn button can provide but activates from the steering column's electrical noise during sharp turns

- B. The air horn relay coil wire has a section of damaged insulation that contacts a grounded surface near the steering column only when the wheel is turned to the left
- C. A body controller module fault that maps the steering angle sensor input to the air horn output
- D. A damaged clock spring conductor that has developed a short between the air horn circuit and a ground or power source at the extreme left rotational position, inadvertently energizing the air horn relay

29. A commercial vehicle's scan tool shows the transmission oil temperature at 245°F while the driver reports no transmission performance issues. The technician connects a secondary temperature probe directly to the transmission and reads 190°F. What does the discrepancy indicate?

- A. The transmission operates at dual temperature zones and the sensor reads the hotter zone while the probe reads the cooler zone
- B. The transmission temperature sending unit or its circuit is reporting a higher-than-actual temperature — either the sensor has drifted out of calibration, or the sensor circuit has a resistance fault that shifts the voltage reading
- C. The scan tool is applying an incorrect offset to the raw temperature data for this vehicle model
- D. The ECM applies a heat soak calculation that adds estimated post-shutdown temperature rise to the live reading

30. A technician is testing a truck's horn relay with a DMM. The coil terminals measure 85 ohms — within the 70 to 100 ohm specification. The technician applies 12 volts to the coil and the relay clicks. With the coil energized, the resistance across the load contacts measures 2.3 ohms. What does the 2.3-ohm contact resistance indicate?

- A. The relay's load contacts are burned, pitted, or corroded, creating excessive resistance that will drop significant voltage and limit current delivery to the horn — the relay should be replaced
- B. Normal contact resistance for an automotive relay that has been in service for several years
- C. The relay contacts have developed a thin oxide layer that will burn off during the first few horn activations
- D. The relay is functioning correctly because any measurable resistance confirms the contacts are closed

31. A heavy-duty truck's headlights produce a noticeable flicker that correlates exactly with engine RPM — the flicker rate increases as RPM increases. The alternator output voltage measures a steady 14.1 volts on a DMM. What could cause the flicker despite apparently steady voltage?

- A. A failing headlight bulb filament that resonates at the engine's vibration frequency
- B. Loose headlight mounting hardware that allows the bulb to vibrate in the socket at engine frequency
- C. AC ripple from the alternator superimposed on the DC output — the DMM averages the reading to show 14.1 volts, but the AC component modulates the headlight voltage at the alternator's rotational frequency, producing the visible flicker
- D. An engine misfire that creates torsional vibration in the belt drive, momentarily slowing the alternator during each misfire event

32. A truck's dome light works normally from the door switches and from the manual dash switch. However, the driver reports that the dome light occasionally turns on by itself while parked overnight with all doors closed and the dash switch in the off position. What should the technician investigate?

- A. A faulty dome light timer module that randomly activates during low-voltage conditions overnight
- B. A door jamb switch with worn contacts that intermittently close due to temperature contraction of the switch housing overnight, a body controller module wake-up event that briefly powers the dome circuit, or a wiring fault that intermittently provides ground to the dome light circuit
- C. The battery voltage dropping below the dome light circuit's minimum threshold, causing the light to flicker on momentarily as the circuit's relay chatters
- D. A parasitic draw from the dome light circuit that stores energy in a capacitor and periodically discharges through the bulb

33. A truck's electronic instrument cluster receives coolant temperature data from the J1939 bus. The ECM broadcasts 195°F. The cluster displays 195°F. The technician notices a separate analog temperature gauge mounted by a previous driver also reads 195°F from its own dedicated sending unit. If the analog gauge suddenly reads 240°F while the cluster still shows 195°F, what does the discrepancy tell the technician?

- A. The ECM's coolant temperature sensor has failed and is stuck at 195°F while the analog gauge is reading the actual rising temperature

B. The analog gauge's dedicated sending unit has failed with low resistance, driving the analog gauge to a high reading while the ECM's sensor continues to read correctly

C. A data bus communication delay is preventing the cluster from updating to the current temperature

D. Either the ECM sensor or the analog gauge's sensor is reading incorrectly — the technician must use a third independent method such as an infrared thermometer to determine which reading is accurate and which sensor or circuit has faulted

34. A commercial vehicle's electronic parking brake releases when the driver presses the release button while the vehicle is stationary with the service brakes applied. However, the parking brake will not release when the vehicle is stationary without the service brakes applied. Is this a fault condition?

A. No — many electronic parking brake systems require the service brakes to be applied before the parking brake will release as a safety interlock to prevent the vehicle from rolling when the parking brake is disengaged

B. Yes — the parking brake should release regardless of service brake application status

C. No — but only if the vehicle is on a grade greater than 5%, where the interlock is designed to engage

D. Yes — the electronic parking brake module's safety interlock has malfunctioned and is preventing normal release

35. A technician discovers that a truck's SAE J560 seven-pin trailer connector has been wired with the green wire on pin 3 and the yellow wire on pin 5 — reversed from the standard assignment. What operational problem will this create?

A. The trailer marker lights will not illuminate because the reversed pins disrupt the ground circuit

B. The trailer ABS module will shut down because it detects reversed polarity on the diagnostic bus

C. The left turn signal on the tractor will flash the right turn signal on the trailer and vice versa, because the left-side and right-side turn/stop signals have been transposed at the connector

D. The trailer tail lights will flash instead of remaining steady because the brown wire has been displaced

36. A heavy-duty truck's starter solenoid has been tested on the bench. The pull-in winding measures 0.5 ohms and the hold-in winding measures 3.2 ohms. Both are within specification. However, when the technician applies 12 volts to the S terminal with the solenoid mounted on the starter, the plunger engages weakly and does not fully seat. What is the most likely cause?

- A. The solenoid return spring has become stiffer than specification over time, requiring more magnetic force to fully compress
- B. The solenoid plunger is mechanically binding in its bore due to corrosion, contamination, or a burr on the plunger surface that restricts its travel
- C. The bench test voltage was higher than the actual voltage reaching the solenoid through the control circuit
- D. The starter motor's rotation is creating back-EMF that opposes the solenoid's engagement force

37. A truck's right side clearance lights and right side marker lights are all dim compared to the left side. Replacing the bulbs does not improve the brightness. A voltage drop test shows 0.1 volts on the right-side power feed but 2.1 volts on the right-side ground return. What does this identify?

- A. The right-side ground circuit has excessive resistance — a corroded ground connection, a loose mounting point, or a deteriorated ground strap — dropping 2.1 volts and reducing the voltage available to all right-side lights
- B. The headlight switch has an internal fault affecting only the right-side output current capacity
- C. The body controller module is commanding reduced brightness to the right-side clearance and marker outputs
- D. The alternator has an internal winding imbalance producing lower voltage on the right-side vehicle circuit

38. A commercial vehicle's scan tool retrieves a DTC from the body controller module indicating a short-to-power on the left rear turn signal output. The left rear turn signal illuminates steadily instead of flashing. What does "short-to-power" mean in this context, and how does it produce a steady light?

- A. The BCM's internal output driver has failed with the transistor permanently on, providing constant battery voltage to the turn signal circuit regardless of the flasher command

- B. A wire in the left rear harness has chafed against a constant-power wire from another circuit, providing steady battery voltage to the turn signal bulb independently of the flasher and BCM output
- C. The flasher module has a shorted output that delivers constant voltage instead of pulsed voltage
- D. The left rear turn signal wire has contacted a constant battery voltage source — either from an adjacent always-hot wire or through insulation damage exposing the turn signal wire to a powered circuit — which overrides the pulsed BCM output and keeps the bulb illuminated steadily

39. A fleet technician observes that several trucks intermittently display "REDUCED ENGINE POWER" on the driver information display. The derate clears after each key cycle. No active DTCs are stored. What electrical condition commonly causes a temporary derate that clears on restart?

- A. A momentary battery voltage spike during load shedding that triggers the ECM's overvoltage protection
- B. A data bus timeout error between the turbocharger control module and the ECM during heavy load transitions
- C. A brief voltage drop below the ECM's minimum operating threshold — often caused by a marginal battery connection, a corroded fuse contact, or a high-resistance power feed — that triggers a protective derate, which resets when the power cycle restores normal voltage
- D. An intermittent exhaust backpressure sensor fault that triggers DPF-related derating

40. A truck's headlights are aimed correctly but the driver reports poor nighttime visibility. The headlight lenses are clear and the bulbs are new. A DMM measures 11.8 volts at the headlight sockets with the headlights energized and the engine running. Battery voltage is 14.1 volts. What is the most likely cause of the poor visibility?

- A. The headlight bulbs are the wrong color temperature for optimal nighttime visibility
- B. Excessive voltage drop of 2.3 volts in the headlight circuit between the battery and the sockets is reducing the voltage and therefore the brightness delivered to the bulbs
- C. The headlight reflector bowls have deteriorated internally, reducing beam projection efficiency
- D. The headlight relay is introducing resistance that limits current during sustained operation

41. A heavy-duty truck's alternator charges at 14.3 volts during the first hour of operation. After extended highway driving, the output drops to 13.8 volts and stays at that level for the remainder of the trip. The alternator belt is tight and the battery bank is healthy. What is the most likely cause?

- A. The alternator has an internal thermal compensation circuit in the voltage regulator that intentionally reduces output voltage as the alternator reaches steady-state operating temperature to prevent overcharging at elevated temperatures
- B. The alternator brushes are wearing prematurely and lose contact with the slip rings as they heat up
- C. The alternator's cooling fan is not spinning fast enough at highway speed to prevent thermal output reduction
- D. The battery bank reaches full charge after the first hour and the regulator reduces output voltage in response

42. Technician A says that a truck's SRS system backup capacitor can store enough energy to deploy an airbag for up to 30 minutes after the battery is disconnected. Technician B says the standard minimum wait time after battery disconnection before working near SRS components is 60 seconds. Who is correct?

- A. Technician A only
- B. Both Technician A and Technician B
- C. Technician B only
- D. Neither Technician A nor Technician B — while the backup capacitor exists, it typically holds charge for seconds to a few minutes (not 30 minutes), but the minimum 60-second wait is the correct safety standard

43. A truck's electronic instrument cluster displays the oil pressure at 45 PSI at idle. The technician installs a mechanical gauge at the engine and reads 55 PSI at the same idle speed. The scan tool shows the ECM broadcasting 55 PSI on the J1939 bus. What is the most likely cause of the 10 PSI discrepancy on the dash gauge?

- A. The ECM's oil pressure sensor has drifted high and is over-reporting the actual pressure by 10 PSI
- B. The instrument cluster's oil pressure gauge stepper motor or its internal calibration has a 10 PSI offset error, displaying a lower reading than the data it receives from the bus

- C. A gateway module between the engine bus and the body bus is applying a pressure correction factor
- D. The J1939 message format for oil pressure uses a different unit scale than the cluster expects

44. A commercial vehicle's scan tool retrieves a DTC indicating the left front wheel speed sensor circuit has "voltage below normal." The sensor is a Hall-effect type powered by 5 volts from the ABS module. The technician measures 3.2 volts at the sensor connector. What does the low supply voltage indicate?

- A. The sensor element has an internal partial short drawing excessive current from the supply and pulling the voltage down
- B. The ABS module's 5-volt supply circuit has a failing internal voltage regulator
- C. Excessive resistance in the supply wire between the ABS module and the sensor connector is dropping 1.8 volts before the voltage reaches the sensor
- D. The reluctor ring air gap is too large, causing the sensor to draw more current in an attempt to detect the teeth

45. A truck's brake lights work normally from the brake pedal, but the trailer brake lights remain illuminated at all times — even when the brake pedal is released and the tractor brake lights are off. What is the most likely cause?

- A. A short-to-power in the trailer's stop/turn circuit — either in the trailer wiring, the trailer cord, or at the J560 connector — where the trailer's green or yellow stop/turn wire contacts a constant-power source such as the brown tail light wire, keeping the trailer brake lights energized continuously
- B. A faulty brake light switch that leaks voltage to the trailer circuit through an internal bypass
- C. A body controller module fault that continuously commands the trailer brake output on
- D. A defective trailer connector ground pin that feeds current backward through the brake light circuit

46. A truck's scan tool shows the ECM receiving a manifold absolute pressure (MAP) sensor signal of 4.8 volts at idle. Normal idle MAP should be approximately 1.0 to 1.5 volts. What fault condition does the 4.8-volt reading most likely indicate?

- A. A boost pressure leak that is preventing the turbocharger from developing normal manifold pressure

- B. A MAP sensor calibration error that over-reports the actual manifold pressure by a fixed voltage offset
- C. A stuck-open wastegate that allows excessive boost pressure to reach the intake manifold at idle
- D. A disconnected MAP sensor or an open in the sensor's ground circuit, causing the signal voltage to float near the 5-volt reference because no current flows through the sensor element

47. A heavy-duty truck's starter motor has been in service for 400,000 miles. The starter cranks the engine successfully but the cranking speed has noticeably decreased over the past month. Batteries, cables, and connections all test within specification. A current draw test shows 270 amps against a 200-amp specification. What does the elevated current draw indicate about the starter?

- A. The engine has developed increased compression resistance that requires more starter torque
- B. The batteries are no longer able to deliver adequate cold cranking amps despite passing the load test
- C. The starter motor has developed an internal fault — most likely worn bushings allowing the armature to drag against the field poles, or partially shorted windings increasing current draw while reducing efficiency — and should be rebuilt or replaced
- D. The voltage regulator is backfeeding current into the starter circuit during cranking, inflating the amperage reading

48. A driver reports that the truck's HVAC blower runs continuously on low speed even when the blower switch is in the off position. The blower fuse is good. What is the most likely cause?

- A. A faulty blower motor that self-energizes through an internal short between the motor winding and the housing
- B. A blower motor relay with welded contacts that maintain the circuit regardless of the switch position, or a wiring fault that provides a constant power or ground path to the motor bypassing the switch
- C. A body controller module that defaults the blower to low speed as a windshield defogging safety feature
- D. A blower motor resistor with an internal short between the low-speed element and the common terminal

49. A technician discovers that a truck's replacement instrument cluster reads the speedometer 8% higher than actual vehicle speed at all speeds. The tachometer, fuel gauge, and all other functions are accurate. The original cluster read correctly before failure. What is the most likely cause?

- A. The replacement cluster has not been programmed with the correct tire size and/or axle ratio for this vehicle, causing the speed calculation to be inaccurate
- B. The vehicle speed sensor has drifted out of calibration since the original cluster was replaced
- C. The replacement cluster's speedometer stepper motor has a manufacturing defect that produces an 8% over-reading
- D. The J1939 bus speed data broadcast has been altered by the new cluster's communication protocol

50. A commercial vehicle's right front headlight occasionally dims for one to two seconds and then returns to full brightness while driving. All connections have been inspected and appear clean and tight. Voltage drop tests produce normal results during the steady-state test. What diagnostic approach would most likely identify this intermittent fault?

- A. Replace the headlight bulb, socket, and connector as a complete assembly to eliminate all potential failure points
- B. Perform a charging system output test to identify alternator voltage fluctuations that may coincide with the dimming events
- C. Install a higher-wattage headlight bulb to compensate for the intermittent voltage loss
- D. Connect a recording DMM or data logger to the headlight circuit and drive the vehicle under the conditions that reproduce the fault, capturing the voltage dropout event for analysis of its timing, duration, and correlation to driving conditions

PRACTICE EXAM 12: ANSWER KEY

1. B — An NTC temperature sensor circuit uses a pull-up resistor in the ECM that connects the signal line to the 5-volt reference. When the sensor is connected, its resistance creates a voltage divider that produces the normal 1.8-volt reading. When the connector manipulation briefly opens the circuit, the sensor's resistance is removed and the pull-up resistor drives the signal to near-reference voltage — 4.9 volts confirms an intermittent open at that connector.
2. D — A new battery has significantly lower internal resistance than aged batteries in the same parallel bank. This resistance mismatch causes the new battery to absorb a disproportionate share of both charging and discharge current, accelerating its aging while the older batteries are underutilized. The imbalance shortens the new battery's life and creates an ongoing cycle of premature individual failures throughout the bank.
3. C — LEDs are semiconductor devices that emit light instantly when current flows — there is no thermal element to heat up. Halogen bulbs use a tungsten filament that must reach incandescent temperature before producing full light output, which takes a fraction of a second. The slight startup delay on the halogen side is a normal characteristic of the two different light-producing technologies, not a circuit fault.
4. A — With the dedicated ground strap broken, cranking current must find alternate paths from the engine block back to the battery negative terminal. These alternate paths — through throttle cables, fuel lines, exhaust brackets, and other incidental metal-to-metal contacts — have much higher resistance than the purpose-built ground strap. The increased ground-side resistance causes voltage drop during the high-current cranking event, resulting in slow cranking and headlight dimming.
5. B — System voltage of 16.4 volts far exceeds the normal 13.5 to 14.5 volt range, confirming an uncontrolled overcharging condition. Sustained overvoltage boils battery electrolyte, damages electronic control modules, burns out light bulbs, and can cause battery case swelling or explosion. The condition must be stopped immediately by either shutting off the engine or isolating the alternator field circuit to prevent further damage.
6. D — The wiper arms' park position is determined by the angular position of the arms on the motor output shaft splines. If the arms are installed one or more spline positions off from the correct orientation, the entire wipe pattern — including the park position — shifts. The motor's internal park switch still stops the motor at the correct rotational position, but the arms are pointing to the wrong location on the windshield because they were clocked incorrectly.
7. A — Both technicians are correct and describe complementary diagnostic approaches. Testing at the battery terminals shows the actual voltage available to the vehicle's loads — this is the reading that matters for system performance. Testing at both the alternator B+ terminal and the battery

terminal and comparing the two reveals how much voltage is being lost in the charging circuit wiring and connections between the alternator and the battery.

8. C — Both lights share the same power source, fuse, and ground path up to their branch points. The left marker receiving 12.1 volts while the right receives only 8.4 volts — a 3.7-volt difference — confirms the right marker's individual circuit has significantly more resistance than the left. This resistance is consuming 3.7 volts as heat before the current reaches the right bulb, producing the half-brightness condition.
9. A — A battery that has sat uncharged for eight months has likely developed sulfation on the plates, which can permanently reduce capacity. Simply charging it and installing it risks putting a battery with insufficient cranking capacity into service. The correct procedure is to slow-charge it fully, allow it to rest, and then verify its actual capacity with a load or capacitance test before trusting it for a heavy-duty starting application.
10. D — A burning smell during extended headlight operation — with no blown fuses and all lights functioning — points to a heat-generating resistance that is not severe enough to blow a fuse but produces enough heat to be noticeable. The headlight switch and its connector carry the full headlight current for hours during nighttime driving. A high-resistance connection at the switch terminals generates heat proportional to the current squared and the duration of operation.
11. C — A communication fault that appears after 30 minutes of operation and resolves after an hour of cooling is a classic heat-related intermittent failure. As the component reaches operating temperature, thermal expansion opens a marginal solder joint, spreads a connector pin, or causes a semiconductor to fail. When the component cools and contracts, the connection or device returns to functional condition. The fault worsens with heat and improves with cooling.
12. A — Both readings are below the 0.5-volt AC threshold, confirming all rectifier diodes are functioning. A slight increase in AC ripple under heavier electrical load is normal because the diodes are handling more current and each diode's forward voltage drop becomes slightly more prominent in the combined output waveform. The increase from 0.2 to 0.4 volts remains well within acceptable limits.
13. D — The rapid chattering is caused by the solenoid repeatedly engaging and releasing because the batteries cannot sustain the voltage needed to hold the solenoid in. Each engagement attempt draws the battery voltage below the holding threshold, the solenoid releases, voltage briefly recovers, and the cycle repeats. Connecting a known-good supplemental battery provides the missing current capacity, and the starter cranks normally — confirming the truck's batteries are the root cause.
14. B — The motor is not running when the window drops, eliminating electrical causes. The glass slowly sliding down under its own weight after the motor stops indicates the regulator mechanism cannot hold the glass in position against gravity. A worn gear, a stretched cable in a cable-driven regulator, or a weak counterbalance spring allows the weight of the glass to overcome the mechanism's holding force.

15. C — Alternator 2 produces 14.0 volts at its B+ terminal, but 0.8 volts is lost in the output cable before reaching the battery. This means only 13.2 volts of Alternator 2's output reaches the battery — well below the regulator's target. The regulator sees the reduced voltage at its sense point and cannot compensate because the loss is in the external circuit, not inside the alternator. Repairing the high-resistance output connection restores full charging effectiveness.
16. A — The BCM communicating normally with all other modules proves its bus connection and transceiver are healthy. The cluster reporting lost communication with the BCM specifically — while receiving data from other modules — isolates the fault to the communication path between these two modules. A module-specific stub wire fault, a connector issue at either module, or a configuration mismatch affecting the specific message exchange between the BCM and cluster is the most likely cause.
17. D — Battery 3 at 8.9 volts has clearly failed the load test — it is below the 9.6-volt minimum at 70°F. Batteries 1 and 2 passed. Battery 3 must be replaced. However, installing a single new battery in a bank with two older units creates a capacity and internal resistance mismatch. The strongest recommendation is to replace all three as a matched set to ensure balanced performance and maximum service life.
18. B — The cruise control system has a programmed maximum throttle authority — it can only open the throttle to a certain percentage of its range for safety reasons. On moderate upgrades, the increased load requires more throttle than the cruise system is authorized to command. The engine has adequate power when the driver manually presses the throttle beyond the cruise limit, confirming the engine is capable but the cruise system cannot access that additional range.
19. C — The heater element itself measures within its 2 to 4 ohm specification, but the ECM sees the total circuit resistance — element plus wiring plus connectors. Additional resistance in the wiring or connector terminals between the ECM and the heater element adds to the measured element resistance, pushing the total circuit resistance above the ECM's expected range and triggering the DTC. Inspecting the wiring path for added resistance locates the fault.
20. B — The 15-amp inverter draw is not a parasitic drain — it is an active accessory being intentionally operated by the driver. Parasitic draw refers to unintended current consumption during key-off sleep mode. However, the technician should verify that the battery bank has sufficient capacity to support 15 amps of sustained draw without reaching the LVD cutoff threshold, and that the charging system can replenish the energy consumed during the next driving cycle.
21. D — The dash indicator circuit and the exterior turn signal circuit operate on separate electrical paths with different current monitoring characteristics. A burned-out bulb on the left side reduces the external circuit's current draw, causing the exterior flasher to increase its rate — the standard burned-bulb alert. The dash indicator circuit operates independently and is not affected by the reduced exterior load, so it continues flashing at the normal rate.

22. A — An intermittent grinding noise occurring approximately once every five starts with a replacement starter suggests a timing mismatch in the drive engagement sequence. The solenoid is energizing the motor slightly before the pinion gear has fully meshed with the flywheel ring gear, causing occasional tooth-on-tooth contact. Shimming adjustment or solenoid contact timing can correct the engagement sequence.
23. C — A BCM reflash can reset configurable parameters to factory default values that may differ from the vehicle's previous settings. The dome light timer duration is typically a programmable parameter within the BCM. If the previous configuration was 15 seconds and the factory default is 60 seconds, the reflash would change the timer to 60 seconds without any physical modification to the vehicle. Reprogramming the timer parameter to 15 seconds restores the original behavior.
24. B — Both technicians are correct. A steady 0 volts on both CAN_H and CAN_L with the ignition on indicates both bus wires are being pulled to ground potential — a short-to-ground. A steady 5 volts on both wires indicates both are being pulled to a power source — a short-to-power. In either case, the differential signaling cannot function because both wires are locked at the same voltage with no alternation between recessive and dominant states.
25. D — The stop/turn and tail light functions working on the replacement housing prove the socket, ground, and main harness connections are functional. The left backup light working proves the reverse signal wire from the transmission and the fuse are good. The right backup light not working isolates the fault to the connection between the reverse signal wire and the replacement housing's backup light socket — the wire was not connected to the correct terminal during installation.
26. A — Each additional load draws more current from the alternator, and the voltage regulator allows a controlled voltage decrease as the alternator approaches its capacity. The readings of 14.2, 13.9, 13.6, and 13.4 volts show a progressive sag that is consistent with increasing demand on the charging system. The first three readings remain within the normal 13.5 to 14.5 range. The final 13.4 volts is marginally below, suggesting the alternator is near maximum capacity and should be monitored.
27. C — The TPS signal is smooth and linear up to 2.5 volts (approximately 50% throttle), then becomes erratic with voltage spikes in the upper range. This pattern indicates the resistor element is intact in the lower half but worn, contaminated, or damaged in the upper half. As the wiper crosses the damaged section, it encounters inconsistent resistance that produces the noisy voltage spikes the scan tool displays.
28. D — The air horn sounding only during sharp left steering wheel turns indicates the clock spring — which maintains electrical connections between the steering wheel and the vehicle harness — has internal conductor damage at the extreme left rotational position. At that position, a damaged conductor bridges to a power or ground source, inadvertently completing the air horn relay coil circuit. The horn button circuit remains separate and unaffected.

29. B — The scan tool reading 245°F while a direct physical measurement shows 190°F confirms the actual transmission temperature is 190°F. The 55-degree discrepancy is in the electronic measurement path — either the temperature sending unit has drifted and produces a resistance value that the TCM interprets as 245°F, or the sensor circuit has a resistance fault that shifts the voltage reading to correspond to a higher temperature in the module's lookup table.
30. A — Good relay contacts should measure near-zero resistance when closed — typically less than 0.1 ohms. A reading of 2.3 ohms across the load contacts indicates significant surface deterioration from burning, pitting, or corrosion. Under the horn's current draw, this resistance produces a substantial voltage drop ($V = I \times R$) that reduces the voltage and current reaching the horn, causing weak horn operation or no operation at all.
31. C — The DMM displays an average voltage of 14.1 volts, which appears normal, but the AC ripple superimposed on the DC output modulates the headlight voltage at the alternator's rotational frequency. The human eye can detect brightness fluctuations from AC ripple that the averaging DMM cannot display. Measuring AC voltage at the alternator B+ terminal confirms whether the ripple exceeds the 0.5-volt threshold, indicating a rectifier diode fault.
32. B — A dome light that turns on by itself overnight with all switches off and all doors closed indicates an unintended ground path is momentarily being provided to the dome light circuit. A door jamb switch with worn contacts that contract in cold overnight temperatures, a BCM wake-up event that briefly powers the dome circuit, or a wiring fault that intermittently touches a ground surface could all create the momentary activation. Systematic investigation of each possible path identifies the cause.
33. D — Two sensors reading different values means at least one is wrong — but the technician cannot determine which one without a third independent reference. The ECM sensor could have failed at 195°F while actual temperature is rising, or the analog gauge's dedicated sensor could have failed with low resistance, driving it to 240°F while the actual temperature is 195°F. An infrared thermometer on the engine provides the independent measurement needed to determine which sensor is accurate.
34. A — Many electronic parking brake systems include a safety interlock that requires the service brakes to be applied before the parking brake will release. This prevents the vehicle from rolling uncontrolled when the parking brake is disengaged on a grade. The driver must hold the service brake pedal while pressing the parking brake release button — this is a designed safety feature, not a fault condition.
35. C — In the SAE J560 standard, pin 3 carries the yellow wire (left turn/stop) and pin 5 carries the green wire (right turn/stop). Reversing these wires at the connector means the left turn signal from the tractor energizes the right-side trailer lights and the right turn signal energizes the left-side trailer lights. The turn signals function but are transposed left-to-right at the trailer.

36. B — The solenoid windings test within specification, confirming adequate electromagnetic force is available. Weak engagement despite correct winding resistance points to a mechanical obstruction. Corrosion, contamination, or a burr on the plunger or its bore restricts the plunger's travel, preventing it from reaching full engagement even though the electromagnetic pull is sufficient. Cleaning or replacing the solenoid assembly resolves the mechanical binding.
37. A — The power-side voltage drop of 0.1 volts is excellent — virtually no resistance in the power feed. The ground-side voltage drop of 2.1 volts far exceeds the 0.3-volt maximum, confirming the entire problem is in the ground return path. A corroded ground connection, a loose ground mounting point, or a deteriorated ground strap serving the right side is consuming 2.1 volts that should be available to the lights.
38. D — "Short-to-power" means the left rear turn signal wire has contacted a constant battery voltage source somewhere in the harness — either through chafed insulation touching an always-hot wire or through a connector pin contacting a powered terminal. This constant voltage overrides the BCM's pulsed turn signal output, keeping the bulb illuminated steadily because it receives continuous battery power regardless of the flasher's on-off cycling.
39. C — A temporary derate that clears on key cycle is consistent with a momentary power supply disruption to the ECM. A marginal battery connection, a corroded fuse contact, or a high-resistance splice in the ECM power feed can briefly drop the module's supply voltage below its minimum operating threshold during high-demand transitions. The ECM responds with a protective derate. Cycling the key restores normal voltage through the marginal connection, clearing the derate until the next dropout occurs.
40. B — Battery voltage is 14.1 volts but only 11.8 volts reaches the headlight sockets — a 2.3-volt drop in the headlight circuit. This excessive voltage loss significantly reduces the power delivered to the bulbs. Using Watt's Law, a 55-watt bulb designed for 12 volts produces substantially less light at 11.8 volts. The 2.3-volt drop must be traced through the headlight circuit's switches, relays, connectors, and ground path to identify the source of the resistance.
41. A — Many modern alternator voltage regulators include a temperature compensation function that intentionally reduces the charging set point as the alternator reaches operating temperature. This protects batteries from overcharging — warm batteries accept charge at a lower voltage than cold batteries. The drop from 14.3 to 13.8 volts after the alternator warms is the regulator's designed response to operating temperature, not a fault condition.
42. D — Neither technician is fully correct. Technician A overstates the capacitor's energy storage duration — SRS backup capacitors typically hold enough charge for seconds to a few minutes, not 30 minutes. Technician B is correct that the standard minimum wait time is 60 seconds. However, since Technician A's specific claim about 30 minutes is inaccurate, "both correct" is not the right answer. The 60-second wait is the established safety standard.

43. B — The mechanical gauge reads 55 PSI directly from the oil gallery, and the ECM broadcasts 55 PSI on the bus — both agree on the actual oil pressure. The cluster displaying 45 PSI despite receiving 55 PSI from the bus isolates the fault to the cluster's internal processing of that data. The oil pressure gauge stepper motor or its internal calibration has a 10 PSI offset that produces a consistently lower display reading.
44. C — The Hall-effect sensor requires 5 volts from the ABS module to function, but only 3.2 volts reaches the connector — 1.8 volts is being lost in the supply wire between the module and the sensor. This excessive resistance in the supply circuit reduces the sensor's operating voltage below its design range, producing a weak or erratic output signal that the ABS module flags as "voltage below normal." Inspecting the supply wire and connectors for the resistance source resolves the code.
45. A — The tractor brake lights operating correctly from the brake pedal and turning off when the pedal is released proves the brake switch and tractor wiring are functioning normally. The trailer brake lights staying on continuously indicates a constant power source is reaching the trailer's stop/turn circuit independently of the tractor's brake switch. A short-to-power in the trailer wiring — where the stop/turn wire contacts the constant tail light feed — keeps the trailer brake lights energized at all times.
46. D — A MAP sensor reading 4.8 volts at idle — where normal manifold vacuum should produce approximately 1.0 to 1.5 volts — indicates the sensor signal is floating near the 5-volt reference voltage. This occurs when the sensor is disconnected or when the sensor's ground circuit is open, because the ECM's reference voltage pull-up drives the signal line high when no current can flow through the sensor element. Checking the sensor connector and ground circuit is the correct diagnostic step.
47. C — Batteries, cables, and connections all test within specification, eliminating the delivery path. The starter drawing 270 amps against a 200-amp specification — a 35% increase — while producing noticeably slower cranking confirms the motor is consuming more energy than designed while converting less of it into useful torque. Worn bushings allowing armature-to-field contact or partially shorted windings are the most common internal faults producing this elevated current draw.
48. B — A blower motor running continuously on low speed regardless of switch position means the motor is receiving power through a path that bypasses the switch. A blower relay with welded contacts maintains the circuit permanently, or a wiring fault provides a constant power or ground connection directly to the motor. The switch being in the off position has no effect because the unwanted path delivers power independently of the switch circuit.
49. A — An 8% consistent speedometer over-reading with all other functions accurate points to a calculation error in the speed formula. The replacement cluster calculates speed from the vehicle speed sensor pulse frequency using programmed tire size and axle ratio values. If these parameters

were not transferred from the original cluster's configuration — or if they were programmed with incorrect values — the speed calculation produces a consistent percentage error across all speeds.

50. D — An intermittent fault that produces normal results during static voltage drop testing requires a recording instrument to capture the actual dropout event during driving. A recording DMM or data logger connected to the headlight circuit continuously monitors voltage while the vehicle operates under real-world conditions. When the intermittent dimming occurs, the instrument captures the exact voltage change, its duration, and its timing — providing the diagnostic data needed to identify the failure mechanism.