

# PRACTICE TEST 11: LANDING GEAR SYSTEMS

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**Instructions:** Select the best answer for each question. Each question is based on the Airframe Mechanic Certification Standards

1. Tricycle landing gear configuration consists of:
  - A. Two main gear, no nose gear
  - B. Single main gear, tail wheel
  - C. Two main gear and steerable nose gear
  - D. Three wheels in tandem
2. Tailwheel (conventional) landing gear provides:
  - A. Better propeller clearance but less directional stability
  - B. Maximum braking
  - C. Nose gear steering
  - D. Retractable configuration only
3. The main advantage of tricycle gear over tailwheel is:
  - A. Lower weight
  - B. Simpler construction
  - C. Better visibility
  - D. Better ground handling and visibility during taxi
4. Tandem landing gear has main wheels:
  - A. Side by side
  - B. Fore and aft along fuselage centerline
  - C. Triangular pattern
  - D. Single main
5. Bicycle landing gear requires:
  - A. No outriggers
  - B. Single wheel
  - C. Outriggers or tip wheels for lateral stability
  - D. Tail support only
6. Fixed landing gear advantages include:
  - A. Simplicity, lower weight, lower cost, less maintenance
  - B. Reduced drag

- C. Higher cruise speed
  - D. Better appearance
7. Retractable landing gear provides:
- A. Lower cost
  - B. Simpler systems
  - C. Easier maintenance
  - D. Reduced drag and higher cruise speed
8. Landing gear struts absorb:
- A. Engine vibration only
  - B. Steering loads
  - C. Landing impact energy through compression
  - D. Braking forces only
9. Oleo-pneumatic struts use:
- A. Springs only
  - B. Hydraulic fluid and compressed air/nitrogen
  - C. Solid construction
  - D. Rubber only
10. Oleo strut compression stroke uses:
- A. Fluid flowing through orifice providing damping
  - B. Spring compression only
  - C. Air compression only
  - D. No damping
11. Oleo strut extension is controlled by:
- A. Hydraulic pressure
  - B. Spring force
  - C. Manual operation
  - D. Compressed gas pushing fluid back
12. Proper oleo strut inflation uses:
- A. Oxygen
  - B. Compressed air
  - C. Dry nitrogen or air per specifications
  - D. Hydraulic fluid only
13. Torque links (scissors) on oleo struts:
- A. Absorb shock
  - B. Prevent strut rotation while allowing compression
  - C. Retract gear
  - D. Apply brakes

14. Shock strut servicing requires:
  - A. Maximum extension
  - B. Random fluid level
  - C. Hot strut
  - D. Aircraft weight on gear, proper fluid level
15. Low fluid in oleo strut causes:
  - A. Excessive compression, hard bottoming
  - B. No compression
  - C. Improved performance
  - D. Higher ride height
16. Overserviced oleo strut shows:
  - A. Low ride height
  - B. Hard bottoming
  - C. Extended position, harsh ride from inadequate compression
  - D. No extension
17. Bungee cord shock absorption uses:
  - A. Hydraulic fluid
  - B. Rubber cord stretched during compression
  - C. Nitrogen
  - D. Steel springs
18. Spring steel landing gear:
  - A. Flexes to absorb landing loads
  - B. Uses hydraulic damping
  - C. Requires nitrogen service
  - D. Contains fluid
19. Shimmy damper prevents:
  - A. Landing
  - B. Retraction
  - C. Extension
  - D. Nose or main wheel oscillation
20. Shimmy dampers typically use:
  - A. Springs
  - B. Electrical actuation
  - C. Hydraulic resistance to rapid movement
  - D. Mechanical locks
21. Landing gear retraction systems use:
  - A. Manual only

- B. Hydraulic, electric, or manual power
  - C. Pneumatic only
  - D. Gravity only
22. Hydraulic gear retraction provides:
- A. Slow operation
  - B. Low reliability
  - C. Weak actuation
  - D. Powerful reliable actuation
23. Electric landing gear uses:
- A. Electric motors driving mechanical linkages
  - B. Hydraulic power
  - C. Pneumatic cylinders
  - D. Manual operation
24. Emergency gear extension typically uses:
- A. Primary hydraulics
  - B. Electric backup only
  - C. Gravity, manual crank, or stored pressure
  - D. Engine power
25. Free-fall emergency extension:
- A. Uses hydraulic power
  - B. Releases up-locks allowing gravity to extend gear
  - C. Requires manual pumping
  - D. Is not reliable
26. Landing gear position indicators show:
- A. Hydraulic pressure only
  - B. Strut extension
  - C. Brake temperature
  - D. Gear up, down, or in transit
27. Green landing gear lights indicate:
- A. Gear retracting
  - B. System failure
  - C. Gear down and locked
  - D. Hydraulic pressure
28. Red landing gear warning light activates when:
- A. Gear not down with power reduced or flaps extended
  - B. Gear is down

- C. Gear is up
- D. Hydraulic pressure normal

29. Landing gear squat switches:

- A. Control brakes only
- B. Sense weight on gear preventing retraction on ground
- C. Indicate airspeed
- D. Measure strut pressure

30. Gear doors protect:

- A. Brakes
- B. Hydraulics
- C. Tires
- D. Gear wells from debris and reduce drag

31. Gear door sequencing ensures:

- A. Doors remain open
- B. Random operation
- C. Doors open before gear moves, close after
- D. Doors never operate

32. Microswitches in landing gear system:

- A. Provide position sensing for sequencing and indication
- B. Generate hydraulic pressure
- C. Control engine
- D. Adjust struts

33. Up-locks secure gear in:

- A. Down position
- B. Transit
- C. Any position
- D. Retracted position

34. Down-locks secure gear in:

- A. Up position
- B. Extended position for landing
- C. Transit
- D. Any position

35. Positive locking mechanisms use:

- A. Electrical switches only
- B. Hydraulic pressure only
- C. Mechanical over-center linkage or hooks
- D. Springs only

36. Landing gear safety override prevents:
- A. Extension
  - B. Down-lock
  - C. Normal operation
  - D. Inadvertent retraction on ground
37. Aircraft wheels are typically:
- A. Split construction allowing tire mounting and brake installation
  - B. One-piece solid
  - C. Plastic
  - D. Wood construction
38. Wheel halves are joined by:
- A. Welding
  - B. Through-bolts with proper torque sequence
  - C. Glue
  - D. Rivets
39. Wheel bearings support:
- A. Brakes only
  - B. Tires only
  - C. Wheel on axle allowing rotation
  - D. Hydraulics
40. Tapered roller bearings:
- A. Handle radial and thrust loads, common in aircraft wheels
  - B. Handle no loads
  - C. Are not adjustable
  - D. Require no lubrication
41. Wheel bearing adjustment requires:
- A. Maximum torque
  - B. No torque
  - C. Random torque
  - D. Specified torque and locking method
42. Excessive wheel bearing clearance causes:
- A. Smooth operation
  - B. Wheel wobble and accelerated wear
  - C. No problems
  - D. Improved performance
43. Wheel bearing lubrication uses:
- A. Engine oil

- B. Hydraulic fluid
- C. High-temperature wheel bearing grease
- D. Water

44. Wheel inspection includes checking for:
- A. Color only
  - B. Weight only
  - C. Age only
  - D. Cracks, corrosion, bearing condition, proper assembly
45. Fusible plugs in wheels:
- A. Melt at high temperature releasing tire pressure
  - B. Secure wheel halves
  - C. Lubricate bearings
  - D. Seal against leaks
46. Aircraft tires are rated by:
- A. Color
  - B. Age
  - C. Ply rating and speed rating
  - D. Weight only
47. Tire ply rating indicates:
- A. Number of layers
  - B. Strength capability not actual ply count
  - C. Speed limit
  - D. Age
48. Proper tire inflation pressure:
- A. Per manufacturer specifications for aircraft weight
  - B. Maximum always
  - C. Minimum always
  - D. Random
49. Overinflated tires cause:
- A. Improved performance
  - B. Better traction
  - C. Longer life
  - D. Center tread wear, harsh ride, blowout risk
50. Underinflated tires result in:
- A. Better ride
  - B. Improved handling

- C. Sidewall flex, shoulder wear, overheating
- D. No problems

51. Tire tread depth minimum:

- A. None required
- B. Varies by tire, typically visible in wear indicators
- C. 1 inch
- D. Full depth always

52. Tire sidewall damage:

- A. Requires evaluation; cuts to cord require replacement
- B. Is always acceptable
- C. Improves flexibility
- D. Has no effect

53. Tire flat spots indicate:

- A. Normal wear
- B. Proper inflation
- C. Good brakes
- D. Locked wheel skid requiring replacement

54. Retreaded aircraft tires:

- A. Are prohibited
- B. Never acceptable
- C. May be used if approved and properly retreaded
- D. Are required

55. Tire storage requires:

- A. Direct sunlight
- B. Cool, dark, dry conditions away from petroleum products
- C. High humidity
- D. Any conditions

56. Tube-type tires require:

- A. No inner tube
- B. Special wheels
- C. Rim strips
- D. Inner tube and proper installation

57. Tubeless tires seal against:

- A. Special wheel rim preventing air loss
- B. Inner tube
- C. Spokes
- D. External patches

58. Tire changing safety includes:
- A. Overinflating
  - B. No safety cage
  - C. Using safety cage, proper deflation, bead breaking
  - D. Random procedures
59. Tire mounting requires:
- A. Maximum force
  - B. Proper bead seating, inflation in safety cage
  - C. No lubrication
  - D. Hammering
60. Tire balancing:
- A. May be required to prevent vibration
  - B. Is never done
  - C. Causes problems
  - D. Is decorative
61. Disc brakes use:
- A. Drum configuration
  - B. Springs only
  - C. Manual operation
  - D. Friction pads clamping rotating disc
62. Brake calipers contain:
- A. Tire
  - B. Axle
  - C. Pistons actuating brake pads
  - D. Bearings only
63. Brake discs (rotors) are made from:
- A. Plastic
  - B. Steel or carbon composite materials
  - C. Aluminum
  - D. Rubber
64. Segmented rotor brakes allow:
- A. No expansion
  - B. Less effectiveness
  - C. Reduced braking
  - D. Thermal expansion without warping
65. Single-disc brakes have:
- A. One disc per wheel

- B. Multiple discs
- C. No discs
- D. External discs

66. Multiple-disc brakes provide:

- A. Less braking
- B. Single friction surface
- C. Greater braking capacity for heavy aircraft
- D. No advantage

67. Carbon brakes offer:

- A. Lower cost
- B. Lighter weight, longer life, higher temperature capability
- C. Heavier weight
- D. Lower temperature limits

68. Expander tube brakes use:

- A. Electric actuation
- B. Spring pressure
- C. Gravity
- D. Inflatable tube forcing shoes against drum

69. Master cylinder in brake system:

- A. Converts pedal force to hydraulic pressure
- B. Cools brakes
- C. Holds wheels
- D. Supports tires

70. Independent brake systems allow:

- A. No steering
- B. Simultaneous braking only
- C. Differential braking for steering
- D. No braking

71. Parking brake holds pressure by:

- A. Spring force
- B. Locking brake system valve closed
- C. Electric motor
- D. Mechanical linkage only

72. Brake fluid for aircraft must be:

- A. Automotive fluid
- B. Water-based

- C. Any hydraulic fluid
- D. Specified type (MIL-PRF-5606 or MIL-PRF-83282)

73. Brake bleeding removes:

- A. Air from brake system
- B. Pressure
- C. Fluid
- D. Pads

74. Brake pedal travel excessive indicates:

- A. Perfect adjustment
- B. No problems
- C. Air in system or worn pads
- D. Overservicing

75. Brake pads inspection checks for:

- A. Color only
- B. Weight
- C. Age only
- D. Wear thickness, cracks, glazing, contamination

76. Glazed brake pads show:

- A. Perfect condition
- B. Hard, shiny surface from overheating reducing friction
- C. Improved braking
- D. New pads

77. Brake disc wear limits:

- A. Specified by manufacturer, measured with micrometer
- B. Are unlimited
- C. Don't exist
- D. Are visual only

78. Dragging brakes cause:

- A. No problems
- B. Improved performance
- C. Excessive heat, premature wear, reduced performance
- D. Better efficiency

79. Anti-skid system components include:

- A. Tires only
- B. Wheels only
- C. Brakes only
- D. Wheel speed sensors, control unit, modulating valves

80. Anti-skid wheel speed sensors detect:
- A. Temperature
  - B. Wheel deceleration indicating impending skid
  - C. Brake pressure
  - D. Tire wear
81. Anti-skid modulating valves:
- A. Reduce brake pressure when skid detected
  - B. Increase pressure only
  - C. Shut off brakes
  - D. Control steering
82. Anti-skid system testing:
- A. Is never done
  - B. Uses random procedures
  - C. Follows manufacturer procedures checking sensors and response
  - D. Requires flight
83. Locked wheel skid protection:
- A. Is not provided
  - B. Has no benefit
  - C. Increases stopping distance
  - D. Prevents tire damage and maintains directional control
84. Nose wheel steering systems use:
- A. Tail wheel
  - B. Hydraulic or mechanical linkage to rudder pedals
  - C. Brakes only
  - D. No steering
85. Differential braking provides:
- A. No steering
  - B. Straight tracking only
  - C. Steering by applying brake to inside wheel
  - D. Reverse
86. Shimmy damper on nose gear:
- A. Prevents wheel oscillation during taxi and landing
  - B. Steers aircraft
  - C. Retracts gear
  - D. Applies brakes
87. Castering nose wheel:
- A. Is locked

- B. Never rotates
- C. Is fixed
- D. Free to swivel, steered by differential braking

88. Tailwheel steering uses:

- A. Nose gear
- B. Springs or cables from rudder pedals
- C. Hydraulics only
- D. Brakes only

89. Landing gear alignment checks:

- A. Are never done
- B. Are visual only
- C. Ensure proper tracking and load distribution
- D. Are random

90. Gear alignment is measured using:

- A. Specialized fixtures, plumb bobs, or laser equipment
- B. Tape measure only
- C. Visual estimate
- D. No tools

91. Improper gear alignment causes:

- A. No problems
- B. Improved handling
- C. Better braking
- D. Uneven tire wear, poor handling, structural stress

92. Landing gear load limits:

- A. Are unlimited
- B. Don't exist
- C. Must not exceed design limits for weight and loads
- D. Are suggestions only

93. Side load limits protect:

- A. Engines
- B. Gear from excessive side forces during landing
- C. Wings
- D. Fuel system

94. Gear inspection intervals:

- A. Per maintenance manual (pre-flight, periodic, annual)
- B. Are not specified

- C. Are optional
- D. Once only

95. Hard landing inspection required when:

- A. Landing is perfect
- B. No impact felt
- C. Routine touchdown
- D. Landing loads exceed normal, per checklist

96. Gear retraction test checks:

- A. Color
- B. Weight
- C. Proper operation, timing, sequencing, locks
- D. Fuel quantity

97. Nitrogen servicing equipment must:

- A. Use oxygen
- B. Have accurate gauge, dry nitrogen source
- C. Use compressed air always
- D. Have no gauge

98. Hydraulic fluid leaks on gear:

- A. Are normal
- B. Should be ignored
- C. Improve operation
- D. Require investigation and repair

99. Corrosion on landing gear:

- A. Requires treatment per manual specifications
- B. Improves strength
- C. Is beneficial
- D. Should be painted over

100. Landing gear logbook entries include:

- A. Personal notes only
- B. Random information
- C. Inspections, servicing, repairs, AD compliance
- D. Nothing required

# Answer Explanations

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- 1. C. Two main gear and steerable nose gear** Tricycle landing gear configuration consists of two main gear under fuselage or wings supporting most aircraft weight, plus steerable nose gear providing directional control and balanced ground attitude.
- 2. A. Better propeller clearance but less directional stability** Tailwheel (conventional) gear provides better propeller ground clearance and simpler structure but less inherent directional stability on ground, tendency to ground loop, and restricted forward visibility during taxi.
- 3. D. Better ground handling and visibility during taxi** Tricycle gear advantages include better directional stability, excellent forward visibility during taxi, reduced ground loop tendency, easier landing in crosswinds, and simpler pilot transition training.
- 4. B. Fore and aft along fuselage centerline** Tandem landing gear has main wheels positioned fore and aft along fuselage centerline, requiring outriggers or wing-tip wheels for lateral stability. Used on some military aircraft like B-47 and U-2.
- 5. C. Outriggers or tip wheels for lateral stability** Bicycle landing gear requires outriggers (small stabilizing wheels) on wings or fuselage providing lateral stability since main wheels aligned fore/aft cannot prevent lateral tipping.
- 6. A. Simplicity, lower weight, lower cost, less maintenance** Fixed landing gear advantages include mechanical simplicity, lower weight (no retraction mechanism), lower initial cost, reduced maintenance, no hydraulic/electrical systems, and no gear extension failure risk.
- 7. D. Reduced drag and higher cruise speed** Retractable landing gear provides significantly reduced drag when retracted, higher cruise speeds, better fuel economy, improved performance justifying additional weight, cost, and complexity.
- 8. C. Landing impact energy through compression** Landing gear struts absorb landing impact energy through controlled compression, converting kinetic energy to heat through hydraulic damping, protecting airframe from excessive shock loads.
- 9. B. Hydraulic fluid and compressed air/nitrogen** Oleo-pneumatic struts (shock struts) use hydraulic fluid for damping and compressed air or nitrogen gas for spring action, providing excellent shock absorption and controlled rebound.
- 10. A. Fluid flowing through orifice providing damping** Oleo strut compression forces hydraulic fluid through metering orifice creating controlled damping, absorbing landing energy smoothly. Gas compresses providing spring action; fluid provides damping resistance.

**11. D. Compressed gas pushing fluid back** Oleo strut extension controlled by compressed gas (air or nitrogen) pushing fluid back through orifice as load removed, extending strut at controlled rate preventing rapid rebound.

**12. C. Dry nitrogen or air per specifications** Proper oleo strut inflation uses dry nitrogen (preferred) or dry compressed air per manufacturer specifications. Nitrogen prevents corrosion and doesn't support combustion; moisture-free preventing internal corrosion.

**13. B. Prevent strut rotation while allowing compression** Torque links (scissors) connect outer and inner strut cylinders preventing rotation while allowing linear compression/extension. Maintains wheel alignment and prevents brake line twisting.

**14. D. Aircraft weight on gear, proper fluid level** Shock strut servicing requires aircraft weight on gear (strut compressed to operating position), filling fluid to specified level when compressed, then inflating gas to proper pressure.

**15. A. Excessive compression, hard bottoming** Low fluid in oleo strut allows excessive compression during landing potentially bottoming metal-to-metal, harsh ride, inadequate damping, and possible structural damage from insufficient cushioning.

**16. C. Extended position, harsh ride from inadequate compression** Overserviced oleo strut (excessive fluid) extends too far reducing available compression stroke, creating harsh ride from limited shock absorption capability and potential damage from bottoming.

**17. B. Rubber cord stretched during compression** Bungee cord shock absorption uses natural or synthetic rubber cord stretched during landing compression, storing energy elastically then releasing during extension. Simple, lightweight, used on light aircraft.

**18. A. Flexes to absorb landing loads** Spring steel landing gear uses heat-treated spring steel flexing to absorb landing loads, storing energy in metal deflection. Simple, lightweight, maintenance-free, common on light aircraft and gliders.

**19. D. Nose or main wheel oscillation** Shimmy damper prevents rapid oscillating wheel shimmy (violent side-to-side movement) during taxi, takeoff, and landing caused by dynamic imbalance, tire irregularities, or aerodynamic forces.

**20. C. Hydraulic resistance to rapid movement** Shimmy dampers typically use hydraulic piston providing resistance to rapid steering movement while allowing slow deliberate steering. Fluid restriction damps oscillations without preventing normal steering.

**21. B. Hydraulic, electric, or manual power** Landing gear retraction systems use hydraulic power (most common, powerful, reliable), electric motors with mechanical linkage, or manual operation (emergency backup or small aircraft).

**22. D. Powerful reliable actuation** Hydraulic gear retraction provides powerful reliable actuation handling heavy gear loads, positive locking, fast operation, and simultaneous actuation of multiple gear legs.

**23. A. Electric motors driving mechanical linkages** Electric landing gear uses electric motors (typically reversible) driving screwjacks, cables, or linkages extending/retracting gear. Common on smaller aircraft, simpler than hydraulics.

**24. C. Gravity, manual crank, or stored pressure** Emergency gear extension typically uses gravity (free-fall after releasing up-locks), manual hand crank operating mechanical linkage, or accumulator stored pressure providing hydraulic power.

**25. B. Releases up-locks allowing gravity to extend gear** Free-fall emergency extension releases up-locks and hydraulic pressure allowing gear to fall by gravity and airstream forces, down-locks engaging mechanically. Simple, reliable backup system.

**26. D. Gear up, down, or in transit** Landing gear position indicators show gear up (retracted and locked), down (extended and locked), or in transit (moving between positions). Essential for safe operation.

**27. C. Gear down and locked** Green landing gear lights indicate gear down and locked, all three gear legs (tricycle) in extended position with down-locks engaged, safe for landing.

**28. A. Gear not down with power reduced or flaps extended** Red landing gear warning light (and horn) activates when throttle reduced below threshold or flaps extended beyond limit with gear not down and locked, alerting pilot of unsafe landing configuration.

**29. B. Sense weight on gear preventing retraction on ground** Landing gear squat switches (weight-on-wheels switches) sense strut compression from aircraft weight, preventing inadvertent gear retraction on ground and controlling other systems (stall warning, ground spoilers).

**30. D. Gear wells from debris and reduce drag** Gear doors protect gear wells from debris, moisture, and foreign objects when gear retracted, reduce drag by streamlining wheel wells, improve aerodynamics.

**31. C. Doors open before gear moves, close after** Gear door sequencing ensures doors open before gear begins moving (preventing gear hitting doors), gear extends/retracts completely, then doors close. Microswitches and linkages control sequence.

**32. A. Provide position sensing for sequencing and indication** Microswitches in landing gear system sense gear/door positions, controlling sequencing valves, providing cockpit position indication, activating warning systems, and interlocking safety systems.

**33. D. Retracted position** Up-locks secure gear mechanically in fully retracted position preventing extension in flight from aerodynamic loads or vibration. Released hydraulically or mechanically during normal extension.

**34. B. Extended position for landing** Down-locks secure gear mechanically in fully extended position for landing, independent of hydraulic pressure. Mechanical over-center linkage or hook mechanism provides positive locking.

**35. C. Mechanical over-center linkage or hooks** Positive locking mechanisms use mechanical over-center linkage or spring-loaded hooks engaging when gear reaches full travel, providing mechanical lock independent of hydraulic/electric power.

**36. D. Inadvertent retraction on ground** Landing gear safety override (squat switch interlock) prevents inadvertent gear retraction while weight on gear, protecting against accidental gear handle movement or control system malfunction on ground.

**37. A. Split construction allowing tire mounting and brake installation** Aircraft wheels are split construction (two halves) allowing tire mounting/removal without deflating tire completely and providing access for brake installation and bearing service.

**38. B. Through-bolts with proper torque sequence** Wheel halves joined by through-bolts torqued in star pattern to manufacturer specifications ensuring uniform clamping force, proper seal compression, and even stress distribution.

**39. C. Wheel on axle allowing rotation** Wheel bearings support wheel on axle allowing free rotation while carrying radial loads (aircraft weight) and thrust loads (side forces, braking). Proper adjustment critical.

**40. A. Handle radial and thrust loads, common in aircraft wheels** Tapered roller bearings handle both radial and thrust loads through tapered contact surfaces, ideal for aircraft wheels experiencing combined loading. Adjustable for proper clearance.

**41. D. Specified torque and locking method** Wheel bearing adjustment requires torquing axle nut to specification while rotating wheel (seats bearings), backing off specified amount, then locking with cotter pin or locknut.

**42. B. Wheel wobble and accelerated wear** Excessive wheel bearing clearance allows wheel wobble (shimmy), uneven tire wear, bearing damage from impact loading, and potential bearing failure from inadequate load distribution.

**43. C. High-temperature wheel bearing grease** Wheel bearing lubrication uses high-temperature wheel bearing grease withstanding brake heat, water resistance, proper viscosity range. Aviation-approved greases meet stringent requirements.

**44. D. Cracks, corrosion, bearing condition, proper assembly** Wheel inspection checks for cracks (especially around bolt holes), corrosion, bearing condition, proper assembly torque, fusible plug condition, tire condition, and brake wear.

**45. A. Melt at high temperature releasing tire pressure** Fusible plugs in wheels melt at predetermined temperature (typically 300-350°F) releasing tire pressure preventing tire explosion from overheated brakes or fire.

**46. C. Ply rating and speed rating** Aircraft tires rated by ply rating (strength capability), speed rating (maximum ground speed), and size designation. Proper tire selection critical for safe operation.

**47. B. Strength capability not actual ply count** Tire ply rating indicates strength capability equivalent to number of cotton plies, not actual ply count. Modern tires use fewer stronger plies than rating number.

**48. A. Per manufacturer specifications for aircraft weight** Proper tire inflation pressure follows manufacturer specifications based on actual aircraft weight and operating conditions. Incorrect pressure causes premature wear and potential failure.

**49. D. Center tread wear, harsh ride, blowout risk** Overinflated tires show center tread wear from reduced contact patch, harsh ride transmitting more shock to aircraft, increased blowout risk from reduced flex capability.

**50. C. Sidewall flex, shoulder wear, overheating** Underinflated tires result in excessive sidewall flex, shoulder wear from increased contact patch edges, overheating from internal friction, potential blowout, and reduced handling.

**51. B. Varies by tire, typically visible in wear indicators** Tire tread depth minimum varies by tire type and manufacturer, typically when wear indicators (bars) become flush with tread or specified depth remains (often bottom of groove).

**52. A. Requires evaluation; cuts to cord require replacement** Tire sidewall damage requires careful evaluation; weather checking (minor surface cracks) may be acceptable but cuts exposing cord, deep cracks, or bulges require immediate replacement.

**53. D. Locked wheel skid requiring replacement** Tire flat spots indicate locked wheel skid abrading tread flat in one location. Severe flat spots require tire replacement; cord damage or unbalance creates unsafe condition.

**54. C. May be used if approved and properly retreaded** Retreaded aircraft tires may be used if properly retreaded by approved facility, meeting specifications, and approved for specific aircraft. Not allowed on all aircraft types.

**55. B. Cool, dark, dry conditions away from petroleum products** Tire storage requires cool, dark, dry conditions away from ozone sources, petroleum products, and solvents which degrade rubber. Protect from sunlight, excessive heat, and chemicals.

**56. D. Inner tube and proper installation** Tube-type tires require inner tube properly installed with valve aligned, no wrinkles or twists, preventing pinching during installation. Tube provides air retention; tire provides structure.

**57. A. Special wheel rim preventing air loss** Tubeless tires seal directly against specially designed wheel rim preventing air loss. Bead seats on rim creating airtight seal without inner tube.

**58. C. Using safety cage, proper deflation, bead breaking** Tire changing safety requires complete deflation removing valve core, proper bead breaking, mounting/inflation in safety cage containing potential explosion from improper seating.

**59. B. Proper bead seating, inflation in safety cage** Tire mounting requires lubricating beads, ensuring proper bead seating on rim shoulders, inflating in safety cage to seat beads (may require higher pressure briefly), then adjusting to operating pressure.

**60. A. May be required to prevent vibration** Tire balancing may be required on nose wheels or high-speed aircraft to prevent vibration and shimmy. Dynamic balancing using weights corrects imbalance from tire/wheel assembly.

**61. D. Friction pads clamping rotating disc** Disc brakes use friction pads (containing friction material) clamped against rotating disc (rotor) attached to wheel, creating friction force stopping wheel rotation.

**62. C. Pistons actuating brake pads** Brake calipers contain hydraulic pistons actuating brake pads, clamping them against disc when hydraulic pressure applied. Single or multiple pistons depending on brake design.

**63. B. Steel or carbon composite materials** Brake discs made from steel (economical, good performance) or carbon composite (lighter, higher temperature capability, longer life, more expensive). Must withstand extreme heat.

**64. D. Thermal expansion without warping** Segmented rotor brakes use multiple disc segments allowing radial thermal expansion without warping from uneven heating. Prevents disc distortion maintaining flat contact surface.

**65. A. One disc per wheel** Single-disc brakes have one disc (rotor) per wheel with brake pads on one or both sides. Adequate for light aircraft; limited heat capacity.

**66. C. Greater braking capacity for heavy aircraft** Multiple-disc brakes use stacked alternating rotors (rotating with wheel) and stators (stationary), multiplying friction surfaces providing much greater braking capacity for heavy aircraft.

**67. B. Lighter weight, longer life, higher temperature capability** Carbon brakes offer significant weight savings, much longer life (5-10× steel), higher temperature capability (3000°F+), and no corrosion, justifying higher initial cost on transport aircraft.

**68. D. Inflatable tube forcing shoes against drum** Expander tube brakes use inflatable rubber tube inside brake drum expanding when hydraulic pressure applied, forcing brake shoes against drum creating friction. Used on older/light aircraft.

**69. A. Converts pedal force to hydraulic pressure** Master cylinder in brake system converts mechanical pedal force to hydraulic pressure. Piston in cylinder pressurizes fluid transmitting force to brake actuators.

**70. C. Differential braking for steering** Independent brake systems (separate master cylinder each main wheel) allow differential braking applying more brake to one side for ground steering, especially important on tailwheel aircraft.

**71. B. Locking brake system valve closed** Parking brake holds pressure by mechanically locking brake system valve closed or holding master cylinder pistons preventing fluid return, maintaining brake application with pedals released.

**72. D. Specified type (MIL-PRF-5606 or MIL-PRF-83282)** Brake fluid must be specified type (typically same as hydraulic system: MIL-PRF-5606 petroleum or MIL-PRF-83282 synthetic). Never mix types; incompatibility damages seals.

**73. A. Air from brake system** Brake bleeding removes entrapped air bubbles from brake system by operating brakes while opening bleeder valves at high points, allowing air to escape until solid fluid flows.

**74. C. Air in system or worn pads** Excessive brake pedal travel indicates air in system (compressible causing spongy feel) or worn brake pads requiring more piston travel to contact disc.

**75. D. Wear thickness, cracks, glazing, contamination** Brake pads inspection checks remaining friction material thickness against wear limits, cracks or chunks missing, glazing (hard shiny surface), contamination from oil/fluid.

**76. B. Hard, shiny surface from overheating reducing friction** Glazed brake pads show hard, glassy, shiny surface from overheating hardening friction material, significantly reducing braking effectiveness. Require replacement or resurfacing.

**77. A. Specified by manufacturer, measured with micrometer** Brake disc wear limits specified by manufacturer as minimum thickness. Measured with micrometer at multiple points; excessive wear or uneven wear requires disc replacement.

**78. C. Excessive heat, premature wear, reduced performance** Dragging brakes (not fully releasing) cause excessive heat buildup, premature pad and disc wear, reduced aircraft performance from constant friction, potential brake fire.

**79. D. Wheel speed sensors, control unit, modulating valves** Anti-skid system components include wheel speed sensors (transducers or generators), electronic control unit processing signals, and modulating valves controlling brake pressure.

**80. B. Wheel deceleration indicating impending skid** Anti-skid wheel speed sensors continuously monitor wheel rotational speed, detecting rapid deceleration indicating impending wheel lock-up (skid condition) signaling control unit to reduce brake pressure.

**81. A. Reduce brake pressure when skid detected** Anti-skid modulating valves (servo valves) automatically reduce brake hydraulic pressure when control unit detects impending skid, allowing wheel to accelerate, then reapplying pressure optimizing braking.

**82. C. Follows manufacturer procedures checking sensors and response** Anti-skid system testing follows manufacturer procedures using specialized test equipment checking sensor output, control unit response, valve operation, and system self-test functions.

**83. D. Prevents tire damage and maintains directional control** Locked wheel skid protection prevents tire flat spots from locked wheel abrasion, maintains directional control (locked wheel slides), maximizes braking efficiency through optimal slip ratio.

**84. B. Hydraulic or mechanical linkage to rudder pedals** Nose wheel steering systems use hydraulic power steering controlled by rudder pedals (limited deflection) or separate tiller (full deflection), or mechanical linkage from pedals on simpler aircraft.

**85. C. Steering by applying brake to inside wheel** Differential braking provides steering capability by applying brake to inside wheel during turn, creating differential drag turning aircraft. Essential on aircraft without steerable nose wheel.

**86. A. Prevents wheel oscillation during taxi and landing** Shimmy damper on nose gear prevents rapid oscillating shimmy during taxi and landing caused by dynamic forces, tire imbalance, or aerodynamic loads creating violent wheel shaking.

**87. D. Free to swivel, steered by differential braking** Castering nose wheel free to swivel (not directly connected to rudder pedals), steered by differential braking and aerodynamic forces. Simple, lightweight, used on many light tailwheel aircraft.

**88. B. Springs or cables from rudder pedals** Tailwheel steering uses springs or cables connecting rudder pedals to tailwheel providing limited steering authority (typically  $\pm 15-30^\circ$ ), free castering beyond limits, locked for takeoff/landing on some aircraft.

**89. C. Ensure proper tracking and load distribution** Landing gear alignment checks ensure wheels track properly (parallel or specified toe-in/out), gear legs perpendicular to ground, and loads distributed evenly preventing uneven tire wear.

**90. A. Specialized fixtures, plumb bobs, or laser equipment** Gear alignment measured using specialized alignment fixtures, plumb bobs establishing vertical reference, precision scales, or laser alignment equipment measuring angles and positions accurately.

**91. D. Uneven tire wear, poor handling, structural stress** Improper gear alignment causes uneven tire wear (toe wear, shoulder wear), poor directional stability, increased rolling resistance, shimmy tendency, and excessive structural stress.

**92. C. Must not exceed design limits for weight and loads** Landing gear load limits must not exceed design limits specified for maximum takeoff weight, landing weight, side loads, and vertical impact loads ensuring structural integrity.

**93. B. Gear from excessive side forces during landing** Side load limits protect landing gear from excessive lateral forces during crosswind landings or ground handling, preventing structural damage to gear struts, fittings, or attachments.

**94. A. Per maintenance manual (pre-flight, periodic, annual)** Gear inspection intervals specified in maintenance manual including pre-flight checks, periodic inspections (50/100-hour), annual inspections, and special inspections after hard landings or overweight landings.

**95. D. Landing loads exceed normal, per checklist** Hard landing inspection required when landing loads exceed normal (hard touchdown, high sink rate, overweight landing, abnormal attitude) following manufacturer checklist inspecting for structural damage.

**96. C. Proper operation, timing, sequencing, locks** Gear retraction test checks proper operation through complete cycle, retraction/extension times, door/gear sequencing, up-lock and down-lock engagement, position indications, and warning systems.

**97. B. Have accurate gauge, dry nitrogen source** Nitrogen servicing equipment must have accurate calibrated pressure gauge, dry nitrogen source (typically from bottle with regulator), proper fittings preventing cross-contamination, and leak-free connections.

**98. D. Require investigation and repair** Hydraulic fluid leaks on landing gear require investigation to identify source (actuator seals, hoses, fittings), determine cause, and perform proper repairs preventing system contamination and failure.

**99. A. Requires treatment per manual specifications** Corrosion on landing gear requires treatment per maintenance manual including removal, neutralization, protective treatment, evaluation of remaining strength, and documentation of repair.

**100. C. Inspections, servicing, repairs, AD compliance** Landing gear logbook entries document all inspections performed, servicing (strut, tire, bearing), repairs completed, parts replaced, hard landing inspections, and Airworthiness Directive compliance.